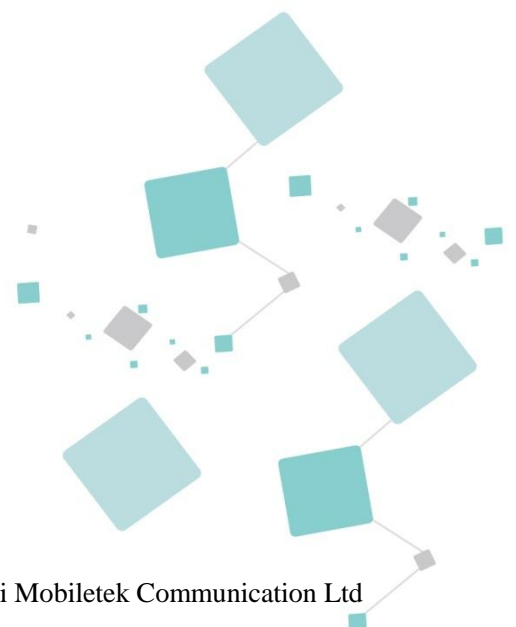


M1507 Hardware Design

Smart Module Series

Version: V1.4

Date: 2016-10-29



Notice

Some features of the product and its accessories described herein rely on the software installed, capacities and settings of local network, and therefore may not be activated or may be limited by local network operators or network service providers. Thus, the descriptions herein may not exactly match the product or its accessories which you purchase. Shanghai Mobiletek Communication Ltd reserves the right to change or modify any information or specifications contained in this manual without prior notice and without any liability.

Copyright

This document contains proprietary technical information which is the property of Shanghai Mobiletek Communication Ltd. Copying of this document and giving it to others and the using or communication of the contents thereof, are forbidden without express authority. Offenders are liable to the payment of damages. All rights reserved in the event of grant of patent or the registration of a utility model or design. All specification supplied herein are subject to change without notice at any time.

DISCLAIMER

ALL CONTENTS OF THIS MANUAL ARE PROVIDED "AS IS". EXCEPT AS REQUIRED BY APPLICABLE LAWS, NO WARRANTIES OF ANY KIND, EITHER EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE MADE IN RELATION TO THE ACCURACY, RELIABILITY OR CONTENTS OF THIS MANUAL. TO THE MAXIMUM EXTENT PERMITTED BY APPLICABLE LAW, IN NO EVENT SHALL SHANGHAI MOBILETEK COMMUNICATION LTD BE LIABLE FOR ANY SPECIAL, INCIDENTAL, INDIRECT, OR CONSEQUENTIAL DAMAGES, OR LOSS OF PROFITS, BUSINESS, REVENUE, DATA, GOODWILL SAVINGS OR ANTICIPATED SAVINGS REGARDLESS OF WHETHER SUCH LOSSES ARE FORSEEABLE OR NOT.

Version History

Date	Version	Modify records	Author
2016-06-27	V1.0	First release	Rc.dong
2016-07-06	V1.1	Reformat	Rc.dong
2016-08-03	V1.2	Add power consumption data	Rc.dong
2016-10-08	V1.3	Optimized layout format	Rc.dong
2016-10-08	V1.4	Modify the error	Rc.dong, Lb.xu

Content

1. Overview	5
1.1 System Block Diagram	5
1.2 Features	6
1.3 Specifications	7
1.4 Interface	7
1.5 Application Prospect	8
2. Module Pin Definitions	9
2.1 Pin Distribution	9
2.2 Pin Description	10
2.3 Package Information	17
2.3.1 Dimensions	17
2.3.2 Module size	17
2.3.3 Recommend Pad	18
3. Interface Circuit Reference Design	20
3.1 Power Section	20
3.1.1 Power Supply	20
3.1.2 Charge	21
3.1.3 Hardware Power On/Off	22
3.1.4 Hardware Reset	22
3.1.5 VRTC	23
3.2 Audio Section	23
3.2.1 Audio input	23
3.2.2 Audio output	25
3.3 Interface Section	27
3.3.1 Antenna Interface	27
3.3.2 Display and CTP Interface	29
3.3.3 Camera Interface	31
3.3.4 SIM interface	33
3.3.5 TF card interface	34
3.3.6 USB Interface	35
3.3.7 UART Interface	36
3.3.8 IIC interface	37
3.3.9 SPI interface	38
3.3.10 Motor interface	38
3.3.11 Key interface	39
3.3.12 ADC interface	40
4. Electrical Characteristics	42
4.1 Electrical Characteristic	42

4.2 Temperature.....	42
4.3 Maximum parameter.....	43
4.4 Recommended Operating Conditions	43
4.5 Power-on Sequence	44
4.6 Digital IO characteristic.....	44
4.7 Power consumption	45
4.8 ESD protection.....	46
5. RF Features	48
5.1 RF Features Introduction	48
5.1.1 WLAN	49
5.1.2 Bluetooth	49
5.1.3 FM	49
5.1.4 GNSS	50
5.2 RF Circuit Design.....	50
5.3 Initial attention to antenna design.....	52
6. Storage and Production	55
6.1 Storage	55
6.2 Production.....	55
6.2.1 Module confirmation and moisture	55
6.2.2 SMT reflow attentions.....	57
6.2.3 SMT stencil design and the problem of less tin soldering.....	58
6.2.4 SMT attentions	59

1. Overview

M1507 is a six-mode 4G LTE communication smart module with SMT package. For the stable performance, the compact appearance, high cost-performance ratio and good extensibility, it can be applied to a variety of compact products. Products are mainly targeted at industry areas requiring 4G LTE smart SOM (System on Module).

1.1 System Block Diagram

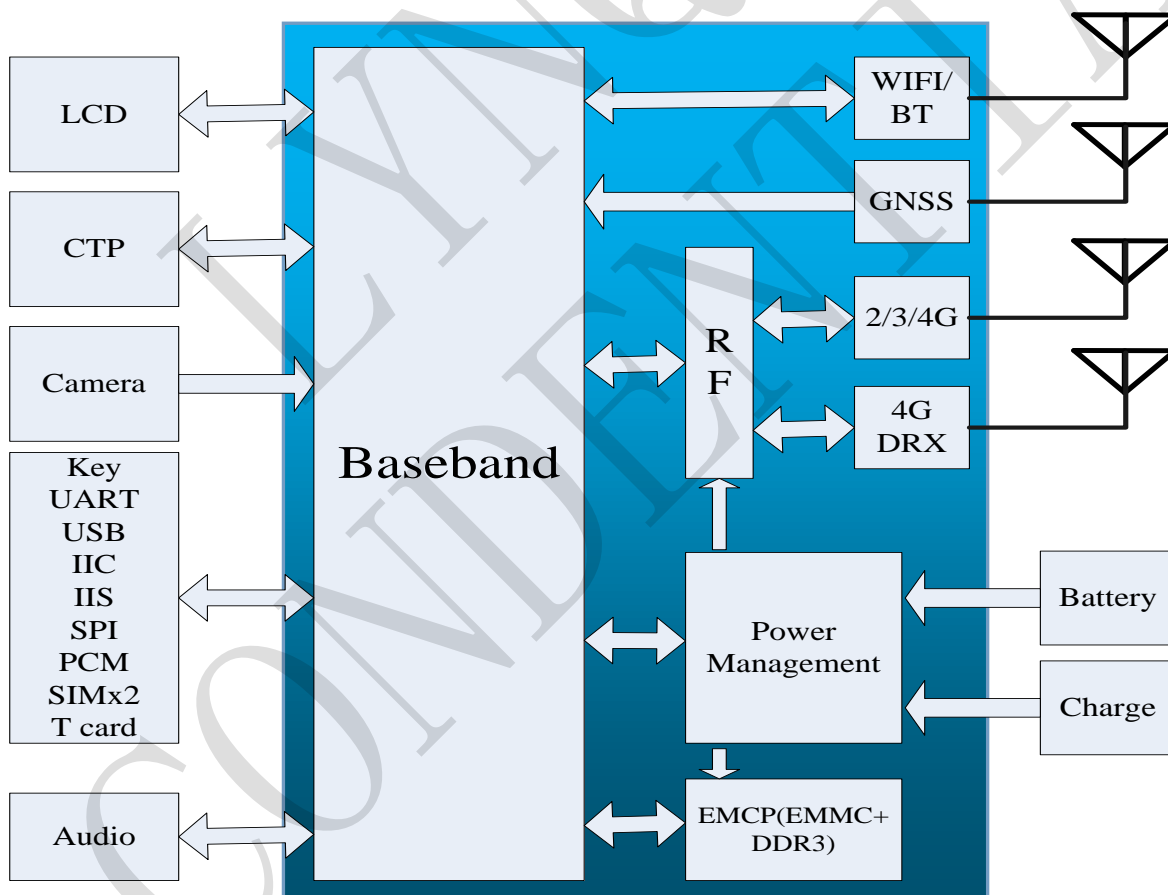


Figure 1-1 M1507 functional diagram

1.2 Features

- Operating System

Android 6.0 (64bit)

- Processor

Quad-core ARM@1.3GHz Cortex-A53 MPcore
512KB unified L2 cache

- Memory

8GB eMMC+1GB LPDDR3 (Optional 16GB+2GB)

- Graphics

MaliT720-MP@450MHz and 3D/100M tri/sec,900M pixel/sec

- Video

Decode: H.264 1080P@30fps/40Mbps
Encode: H.264 1080P@30fps

- Audio

Sampling rates: 8k Hz to 192k Hz
Sampling formats: 8/16/24-bit, Mono/Stereo
Speech codec (FR, HR, EFR, AMR FR, AMR HR and Wide Band AMR)

- Connectivity

WIFI: 802.11 a/b/g/n
FM: FM Receiver
Bluetooth: BT3.0/4.0
GNSS: GPS / BEIDOU / Galileo / Glonass

- Band

WCDMA: Band1/2/5/8
TDSCDMA: Band34/39
FDD_LTE: Band1/3/7
TDD_LTE: Band38/39/40/41
GSM/GPRS/EDGE: Band2/3/5/8
CDMA2000/EVDO:BC0

- Sensor

Support 12 bit tri-axis accelerometer

- User Interface

LCM: FHD 1920*1080

TP: Capacitive

Audio: 3 differential MIC inputs, 2 outputs

Front camera: 13MP

Back camera: 13MP

1.3 Specifications

- Supply voltage range: 3.50 V to 4.35 V
- Size: 52.0 mm * 41.0 mm * 2.75 mm
- 152-pin LCC
- Support FOTA
- Operating Temperature: -30°C to + 75°C
- Storage Temperature: -40°C to + 85°C
- 4 antennas (WIFI/BT、GNSS、RF Main antenna、RF MIMO antenna)

1.4 Interface

- SPI
- GPIO
- EINT
- 4 UART
- 4 IIC
- Key

- IIS、PCM
- 2 SIM Card
- LCD (MIPI DSI)
- SDIO 2.0
- 2 Camera(MIPI CSI)
- USB 2.0 HS peripheral (OTG)

1.5 Application Prospect

- Automatic navigation
- Driving recorder
- Remote Monitoring System
- Precise location services
- Smart recognition system
- Mobile scanning equipment
- Mobile HD video conferencing

2.2 Pin Description

M1507 interface specific functions are as follows:

Table 2-1 Pin Description

Pin NO.	Pin name	Type	Function Description	Power domain	State ⁽¹⁾
1	GND	G	Ground		GND
2	ANT_WIFI/BT	/	WIFI/BT Antenna		Open
3	GND	G	Ground		GND
4	MSDC1_DAT0	I/O	SD card data pin	DVDD28_MC1	Open
5	MSDC1_DAT1	I/O		DVDD28_MC1	Open
6	MSDC1_DAT2	I/O		DVDD28_MC1	Open
7	MSDC1_DAT3	I/O		DVDD28_MC1	Open
8	MSDC1_CMD	I/O	SD card command pin	DVDD28_MC1	Open
9	MSDC1_CLK	O	SD card clock output	DVDD28_MC1	Open
10	VMCH	P	VMCH output voltage for SD	2.9/3.0/3.3V	Open
11	SIM2_SIO	I/O	SIM2 data	DVDD18_MC1	Open
12	SIM2_SRST	I/O	SIM2 reset	DVDD18_MC1	Open
13	SIM2_SCLK	I/O	SIM2 clock	DVDD18_MC1	Open
14	VSIM2	P	SIM2 output voltage	1.7/1.8/1.86/2.76/3.0/ 3.1V	Open
15	SIM1_SIO	I/O	SIM1 data	DVDD18_MC1	Open
16	SIM1_SRST	I/O	SIM1 reset	DVDD18_MC1	Open
17	SIM1_SCLK	I/O	SIM1 clock	DVDD18_MC1	Open
18	VSIM1	P	SIM1 output voltage	1.7/1.8/1.86/2.76/3.0/ 3.1V	Open
19	VCAMIO	P	Camera IOVDD output voltage	1.2/1.3/1.5/1.8V	Open
20	ISENSE	I	Positive terminal for battery's charging current sensing resistor	2.5~4.5V	Connected to VBAT

21	BATSNS	I	Negative terminal for battery's charging current sensing resistor	2.5~4.5V	Connected to VBAT
22	VIO18	P	1.8V output voltage	1.8V	Open
23	VIO28	P	2.8V output voltage	2.8V	Open
24	VGP_CTP	P	Output voltage for CTP	1.2/1.3/1.5/1.8/2.5/2.8/3.0/3.3V	Open
25	VRTC	P	RTC LDO output. Supply of RTC macro where backup battery can be added	2.8V	Open
26	SYSRSTB	I	System reset signal	DVDD18_IORB	Open
27	VIBR	P	Output voltage for vibrator	1.2/1.3/1.5/1.8/2.0/2.8/3.0/3.3V	Open
28	PWRKEY	I	Powerkey button	0~4.5V	Open
29	MIC1+	AI	Microphone Channel 1	0~3.08V	Open
30	MIC1-	AI		0~3.08V	Open
31	SCL1	I/O	IIC1 clock	DVDD18_IOLB	Open
32	SDA1	I/O	IIC1 data	DVDD18_IOLB	Open
33	MICBIAS0	O	Microphone Bias Voltage	0~3.08V	Open
34	MIC2-	AI	Microphone Channel 2	0~3.08V	Open
35	MIC2+	AI		0~3.08V	Open
36	FM_RX_N_FPC	AI	FM differential RF input negative terminal		Open
37	FM_ANT_HEAD	AI	FM differential RF input positive terminal		Open
38	EARMIC+	AI	Earphone channel input	0~3.08V	Open
39	EARMIC-	AI		0~3.08V	Open
40	EARREC_R	AO	Earphone channel output	-1.98~1.98V	Open
41	EARREC_L	AO		-1.98~1.98V	Open
42	REC_P	AO	Receiver output	-1.98~1.98V	Open
43	REC_N	AO		-1.98~1.98V	Open

44	GPIO122_AUDIO_P A_EN	I/O	General Purpose Input Output 122 for Audio PA enable	DVDD18_IORB	Open
45	EINT9_EAR_HEAD	I/O	External interrupt 9 for headset	DVDD18_IOLB	Open
46	GND	G	Ground		GND
47	TDN2	DO	DSI0 lane2 N	AVDD18_MIPITX	Open
48	TDP2	DO	DSI0 lane2 P	AVDD18_MIPITX	Open
49	TDN1	DO	DSI0 lane1 N	AVDD18_MIPITX	Open
50	TDP1	DO	DSI0 lane1 P	AVDD18_MIPITX	Open
51	TCN	DO	DSI0 CLK lane N	AVDD18_MIPITX	Open
52	TCP	DO	DSI0 CLK lane P	AVDD18_MIPITX	Open
53	TDN3	DO	DSI0 lane3 N	AVDD18_MIPITX	Open
54	TDP3	DO	DSI0 lane3 P	AVDD18_MIPITX	Open
55	TDN0	DO	DSI0 lane0 N	AVDD18_MIPITX	Open
56	TDP0	DO	DSI0 lane0 P	AVDD18_MIPITX	Open
57	GND	G	Ground		GND
58	LCM_RST	I/O	Parallel display interface reset signal	DVDD18_IORB	Open
59	DSI_TE	I/O	Parallel display interface tearing effect	DVDD18_IORB	Open
60	AuxADC2	I	AuxADC external input channel 2	0~1.45V	Open
61	VBAT-	G	Ground of Battery		VBAT-
62	VBAT-	G			VBAT-
63	VBAT	P	Power Supply	3.50~4.35V	VBAT
64	VBAT				VBAT
65	BAT_ON	I	Battery NTC pin for battery and its temperature sensing		Open
66	VBUS	P	USB 5V voltage input	5V	Open
67	GPIO120_RSTB_CT P	I/O	General Purpose Input Output 120 for CTP reset	DVDD18_IOLB	Open

68	USB_DM	DIO	USB port differential data line		Open
69	USB_DP	DIO			Open
70	EINT119_CTP	I/O	External interrupt 119 for CTP	DVDD18_IOLB	Open
71	USB_ID	I	USB Identification	DVDD18_IORB	Open
72	GND	G	Ground		GND
73	ANT_RF_PRX	ANT	RF Main Antenna		Open
74	GND	G	Ground		GND
75	KPROW2	DIO	Keypad row2	DVDD18_IOLB	Open
76	GPIO67_SP232_EN	I/O	General Purpose Input Output 67 for SP232_EN	DVDD18_IOLB	Open
77	GPIO68_CHARGE_SEL	I/O	General Purpose Input Output 68 for power source selection	DVDD18_IOLB	Open
78	EINT66_CHG_STAT	I/O	External interrupt 66 for Charge	DVDD18_IOLB	Open
79	GPIO78_CHG_EN	I/O	General Purpose Input Output 78 for charge enable	DVDD18_IOLB	Open
80	KPROW0	DIO	Keypad row0	DVDD18_IOLB	Open
81	KPCOL4	DIO	Keypad column	DVDD18_IOLB	Open
82	KPCOL1	DIO		DVDD18_IOLB	Open
83	KPCOL0	DIO		DVDD18_IOLB	Open
84	DISP_PWM	I/O	Display PWM output	DVDD18_IOLB	Open
85	URXD1	I/O	UART1 RX	DVDD18_IOLB	Open
86	UTXD1	I/O	UART1 TX	DVDD18_IOLB	Open
87	URXD0	I/O	UART0 RX for system debug	DVDD18_IOLB	Open
88	UTXD0	I/O	UART0 TX for system debug	DVDD18_IOLB	Open
89	SDA3	I/O	IIC3 data	DVDD18_IOLB	Open
90	SCL3	I/O	IIC3 clock	DVDD18_IOLB	Open
91	GND	G	Ground		GND
92	ANT_RF_DRX	/	MIMO&CDMA2000 Antenna		Open

93	GND	G	Ground		Open
94	SDA2	I/O	IIC2 data	DVDD18_IOLB	Open
95	SCL2	I/O	IIC2 clock	DVDD18_IOLB	Open
96	UTXD2	I/O	UART2 TX	DVDD18_IOLB	Open
97	GPIO60_FLASH_EN	I/O	General Purpose Input Output 60	DVDD18_IOLB	Open
98	GPIO59	I/O	General Purpose Input Output 59	DVDD18_IOLB	Open
99	URXD2	I/O	UART2 RX	DVDD18_IOLB	Open
100	GPIO7_SUB_CAM_DVDD	I/O	General Purpose Input Output 7 for SUB camera DVDD	DVDD18_IOLB	Open
101	GPIO6	I/O	General Purpose Input Output 6	DVDD18_IOLB	Open
102	GPIO5_NFC_IRQ	I/O	General Purpose Input Output 5 for NFC_IRQ	DVDD18_IOLB	Open
103	GPIO4_NFC_RST	I/O	General Purpose Input Output 4 for NFC_RST	DVDD18_IOLB	Open
104	GPIO3_NFC_ENB	I/O	General Purpose Input Output 3 for NFC_ENB	DVDD18_IOLB	Open
105	GPIO2_CAM_AF	I/O	General Purpose Input Output 2 for camera AF	DVDD18_IOLB	Open
106	GPIO1_NFC_EINT	I/O	General Purpose Input Output 1 for NFC_EINT	DVDD18_IOLB	Open
107	GPIO0_MAIN_CAM_DVDD	I/O	General Purpose Input Output 0 for MAIN camera DVDD	DVDD18_IOLB	Open
108	GPIO64_SUB_PDN	I/O	General Purpose Input Output 64 for sub camera powerdown	DVDD18_IOLB	Open
109	GPIO63_SUB_RST	I/O	General Purpose Input Output 63 for sub camera reset	DVDD18_IOLB	Open
110	GPIO62_MAIN_PDN	I/O	General Purpose Input Output 62 for main camera powerdown	DVDD18_IOLB	Open
111	GPIO61_MAIN_RESET	I/O	General Purpose Input Output 61 for main camera reset	DVDD18_IOLB	Open
112	SDA0	I/O	IIC0 data	DVDD18_IOLB	Open
113	SCL0	I/O	IIC0 clock	DVDD18_IOLB	Open
114	CMMCLK	O	Master clock to sensor	DVDD18_IOLB	Open

115	CMCLK	O	Pixel clock from sensor	DVDD18_IOLB	Open
116	GPIO42_CAMA	I/O	General Purpose Input Output 42 for camera AVDD	DVDD18_IOLB	Open
117	RDN3_A	DI	CSI1 lane 3 N	AVDD18_MIPIRX1	Open
118	RDP3_A	DI	CSI1 lane 3 P	AVDD18_MIPIRX1	Open
119	RDN2_A	DI	CSI1 lane 2 N	AVDD18_MIPIRX1	Open
120	RDP2_A	DI	CSI1 lane 2 P	AVDD18_MIPIRX1	Open
121	RDN1_A	DI	CSI1 lane 1 N	AVDD18_MIPIRX1	Open
122	RDP1_A	DI	CSI1 lane 1 P	AVDD18_MIPIRX1	Open
123	RDN0_A	DI	CSI1 lane 0 N	AVDD18_MIPIRX1	Open
124	RDP0_A	DI	CSI1 lane 0 P	AVDD18_MIPIRX1	Open
125	RCN_A	DI	CSI1 CLK lane N	AVDD18_MIPIRX1	Open
126	RCP_A	DI	CSI1 CLK lane P	AVDD18_MIPIRX1	Open
127	GND	G	Ground		GND
128	RDP1	DI	CSI0 lane 1 P	AVDD18_MIPIRX0	Open
129	RDN1	DI	CSI0 lane 1 N	AVDD18_MIPIRX0	Open
130	RDP3	DI	CSI0 lane 3 P	AVDD18_MIPIRX0	Open
131	RDN3	DI	CSI0 lane 3 N	AVDD18_MIPIRX0	Open
132	RDP0	DI	CSI0 lane 0 P	AVDD18_MIPIRX0	Open
133	RDN0	DI	CSI0 lane 0 N	AVDD18_MIPIRX0	Open
134	RDP2	DI	CSI0 lane 2 P	AVDD18_MIPIRX0	Open
135	RDN2	DI	CSI0 lane 2 N	AVDD18_MIPIRX0	Open
136	RCP	DI	CSI0 CLK lane P	AVDD18_MIPIRX0	Open
137	RCN	DI	CSI0 CLK lane N	AVDD18_MIPIRX0	Open
138	GND	G	Ground		GND
139	ANT_GNSS	/	GNSS Antenna		Open
140	GND	G	Ground		GND

141	GND	G	Ground		GND
142	GND	G	Ground		GND
143	GND	G	Ground		GND
144	GND	G	Ground		GND
145	GND	G	Ground		GND
146	GND	G	Ground		GND
147	GND	G	Ground		GND
148	GND	G	Ground		GND
149	GND	G	Ground		GND
150	GND	G	Ground		GND
151	GND	G	Ground		GND
152	GND	G	Ground		GND

(1) Suggested status when not in use.

Table 2-2 Pin Type Description

P:POWER	NC:NOT CONNECT
G:GROUND	AI:ANALOGY INPUT
I:INPUT	AO:ANALOGY OUTPUT
O:OUTPUT	AIO: ANALOGY INPUT OUTPUT
ANT:ANTENNA	DIO: DIGITAL INPUT OUTPUT
DI:DIGITAL INPUT	DO:DIGITAL OUTPUT

Notes: For more details, Please refer to the document “M1507_PIN_Application_Spec” .

2.3 Package Information

2.3.1 Dimensions

The M1507 mechanical dimensions are described as following figure (Top view, Side view).

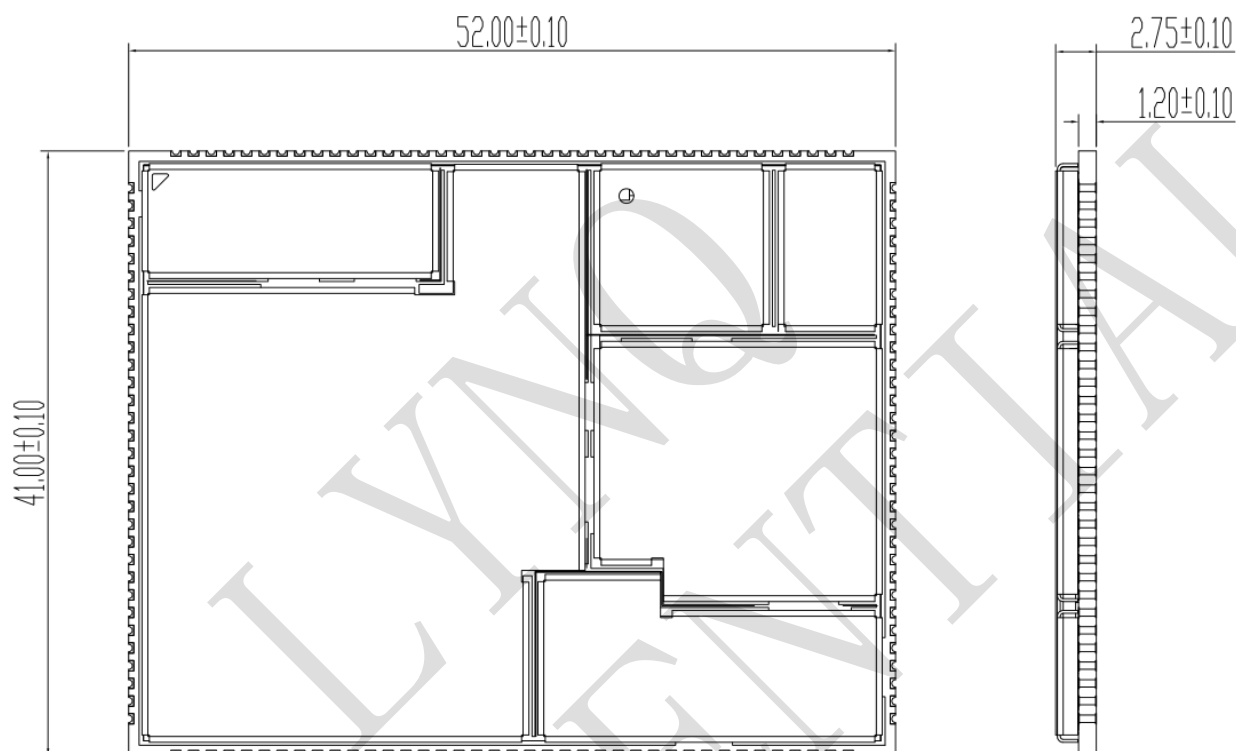


Figure 2-2 Mechanical Dimensions (Unit: mm)

2.3.2 Module size

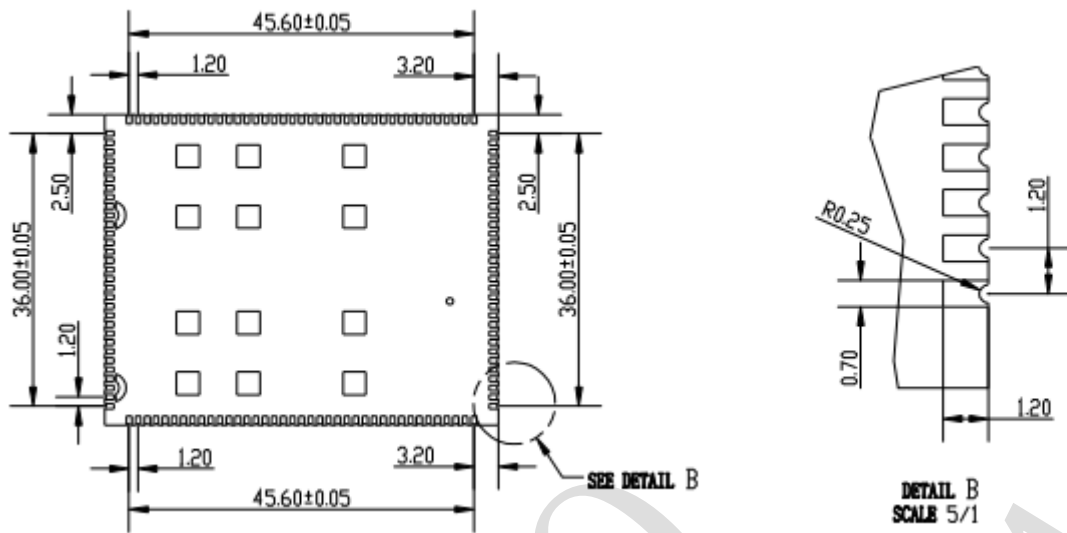
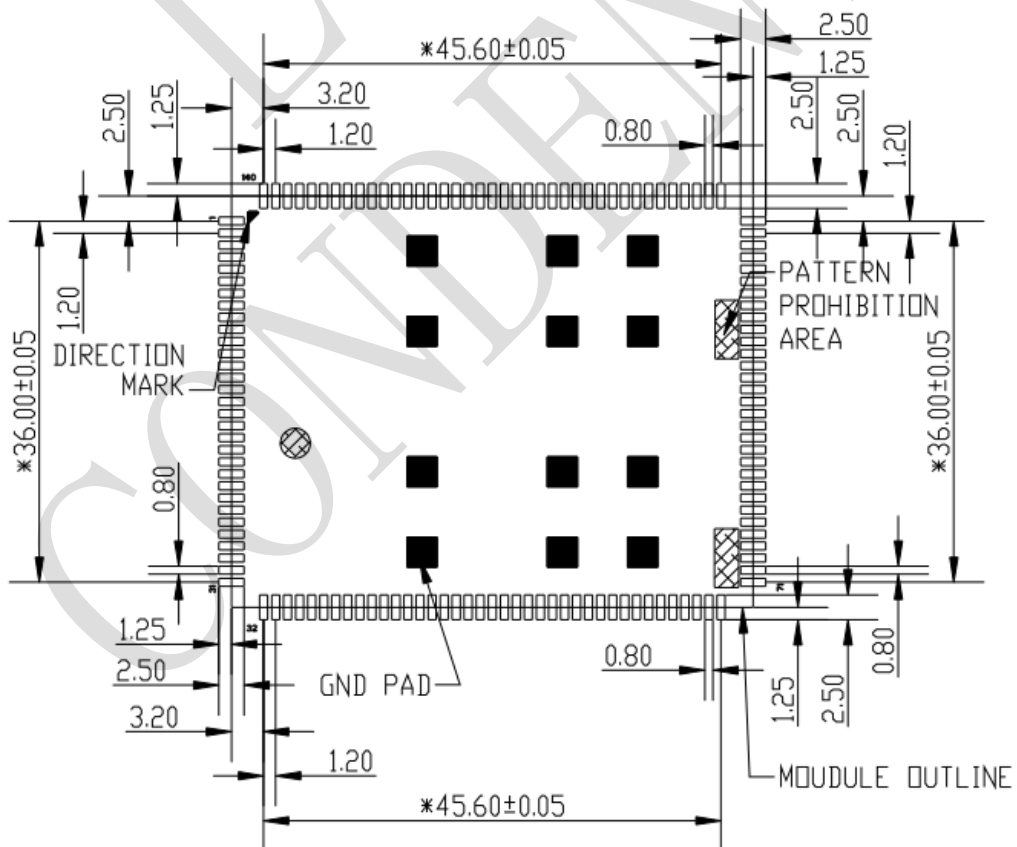


Figure 2-3 Module Size (back view)

2.3.3 Recommend Pad



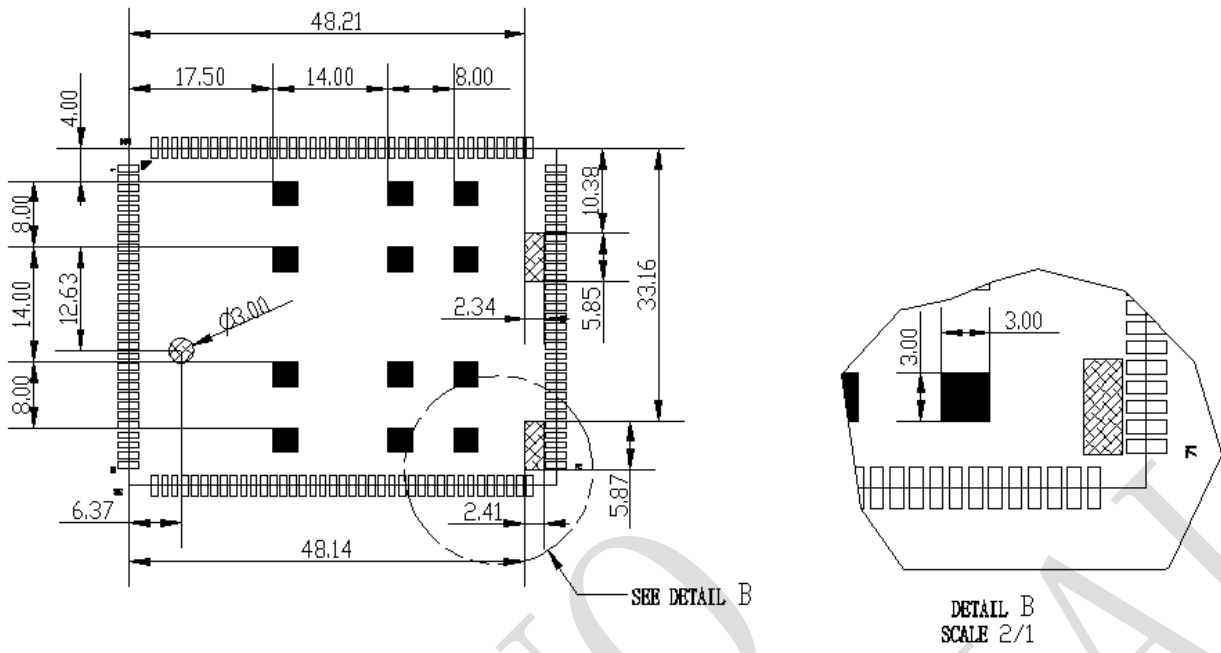


Figure 2-4 Module Recommend Pad (front view)

CONFIDENTIAL

3. Interface Circuit Reference Design

3.1 Power Section

3.1.1 Power Supply

VBAT is the main power supply of the smart module, and the input voltage range is 3.50V to 4.35V. The recommended voltage is 4.0V. Because the module transmit burst may cause voltage to drop, the highest current peak will reach 2.5A (RF max current will be about 2A, and add the current of other parts of system working). A large capacitor is recommended to be used near VBAT pins, and the bigger of the capacitor's value is the better. In order to improve the continued flow of large current, it is recommended to use a low-impedance tantalum capacitor 470uF or larger. During layout, the capacitors are close to the VBAT pins.

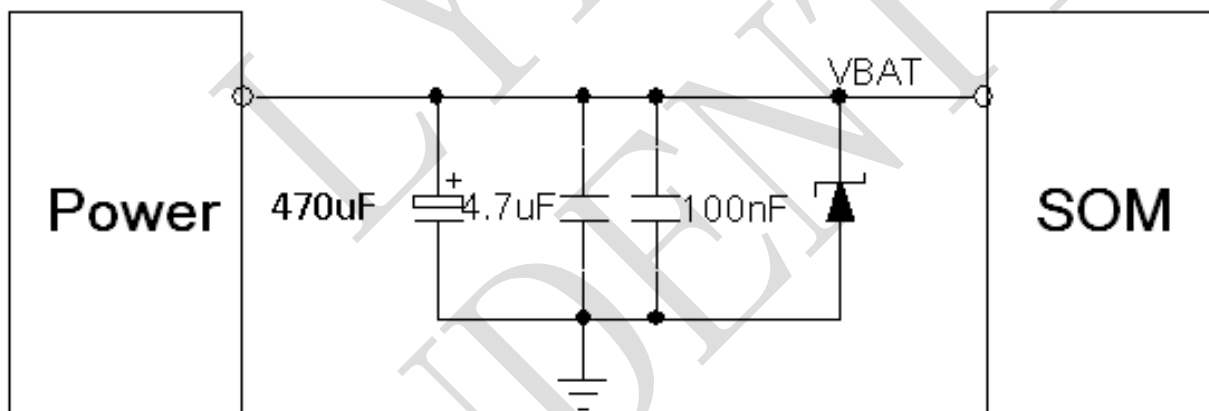


Figure 3-1 Reference circuit of the VBAT input

Notes: According to the environment, please select capacitor as large value as possible; and add 100pF, 33pF capacitors if requiring.

Add Zener close to our SOM. The Zener should be 5.1V/500mW, $I_r < 100\mu\text{A}$ @ $V_r = 4.2\text{V}$.

$T_a = 25^\circ\text{C}$.

The Panel of Battery should be close to SOM and the Layout of VBAT should be far away from the RF parts. The width of VBAT should be enough for 3A current. We suggest the width over 3mm and the power plane should be integral with enough GND vias.

VBAT_M and BAT_ON are battery positive and sense pins. CS_P and CS_N are battery power detection signals, and they should be differential traces.



Figure 3-2 battery current detection circuit

3.1.2 Charge

BQ24196 is a USB charging IC, and lithium batteries can be charged. The maximum current for USB OTG can be provided for 500mA. ISENSE and BATSNS are battery current detection signals, with two 0Ω resistors closely connected to VBAT_M and VBAT pin.

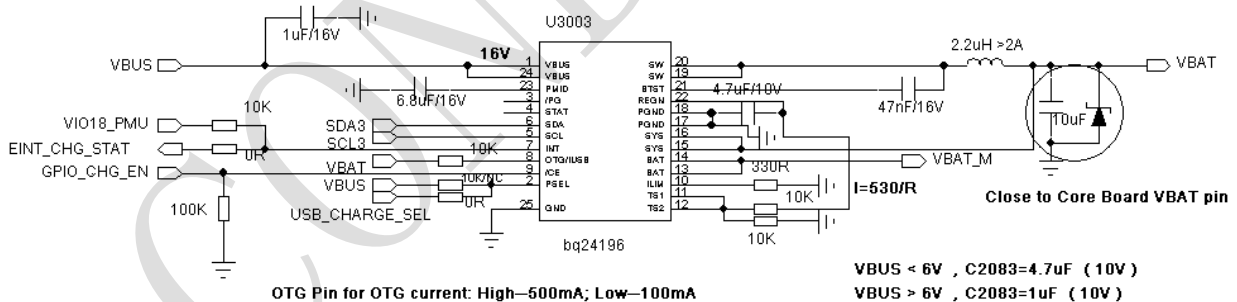


Figure 3-3 charging circuit

Notes: If customers don't use electricity quality detection function, BANSNS pin should be pulled up to VBAT. Or else, it will affect the download and power on.

3.1.3 Hardware Power On/Off

Module 28-pin is the Power on/off key. Pulling down the PWRKEY at least 3-5 seconds and then releasing, the module will boot. There is internally pulled-up resistor.

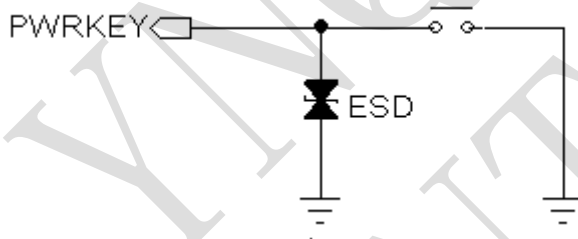


Figure 3-4 Turn on circuit

This net can also be used for hardware reset. When this pin has been pulled down over 11 seconds, the SOM will reset.

3.1.4 Hardware Reset

Pin26 is for hardware reset. When this pin is pulled down to GND, the SOM will shut down. It is internally pull-up to 1.8V. It is internally pulled-up to 1.8V.

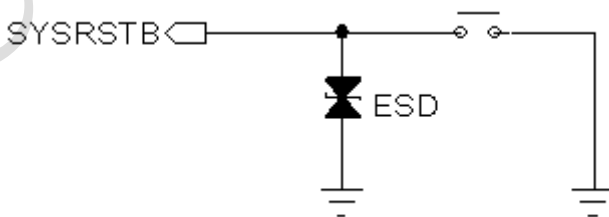


Figure 3-5 Reset key

Notes: SYSRSTB can make the SOM power off, not reset the SOM.
Long press of Power key can reset the SOM.

3.1.5 VRTC

The VRTC supply the power of the internal RTC circuits. The SOM has a 22uF capacitor internally, which can support the time information when the battery missing. However, the capacitor can only support about 10 seconds. If need longer time, a backup battery will be needed.

3.2 Audio Section

The SOM support several audio inputs and outputs, which can meet different audio demands. The audio must take the differential layout and must be protected by GND around it. The audio layout should be not parallel to other layout of power or high speed routes.

3.2.1 Audio input

Audio input includes main MIC, sub MIC and headset MIC.

- (1) The SOM has MIC_BIAS signal. The circuits of Silicon MIC and common MIC are shown below.
MIC signal needs differential traces.

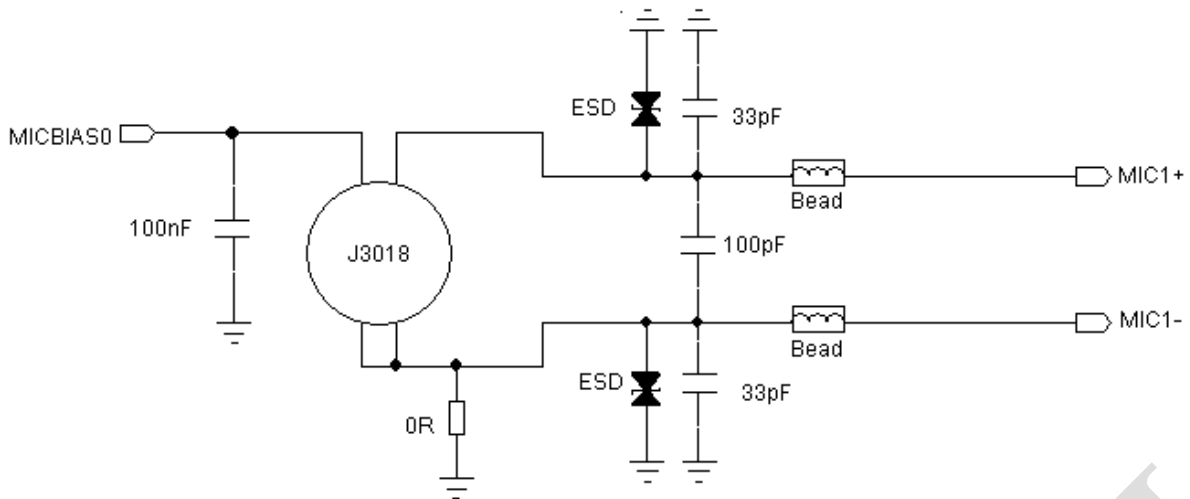


Figure 3-6: Main Silicon Mic circuit

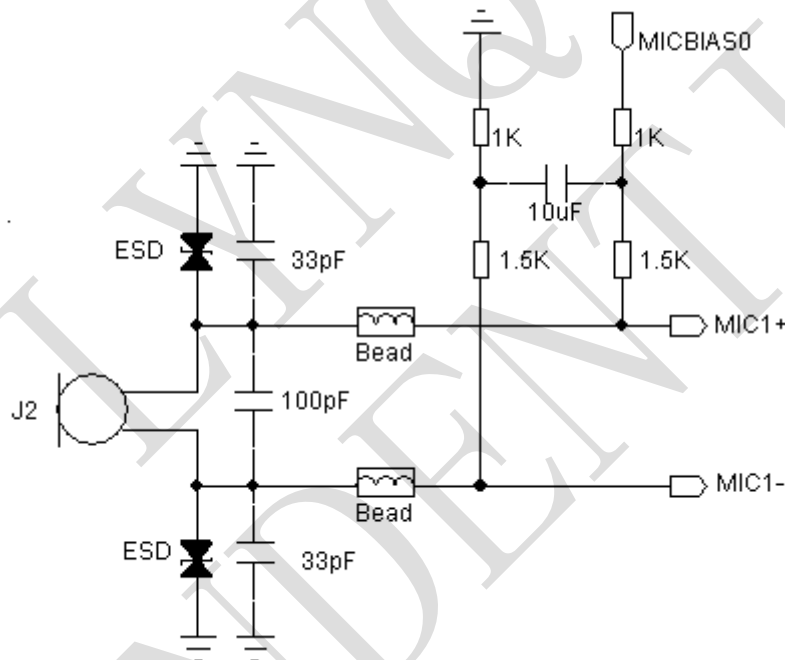


Figure 3-7: Main common MIC circuit

(2) The Sub circuit of the second MIC is same as the Main MIC circuit.

The signals of sub MIC are MIC2+/MIC2-.

Notes: Double MIC has the noise-depression function only in the receiver state. It doesn't work in handfree, network call, recording state. It is stereo in recording state.

(3) Headphone reference circuit is shown below. Different components should be selected using American standard and European standard headset according to the actual needs. FM_RX_N_FPC and FM_ANT_FPC signals are the radio antenna.

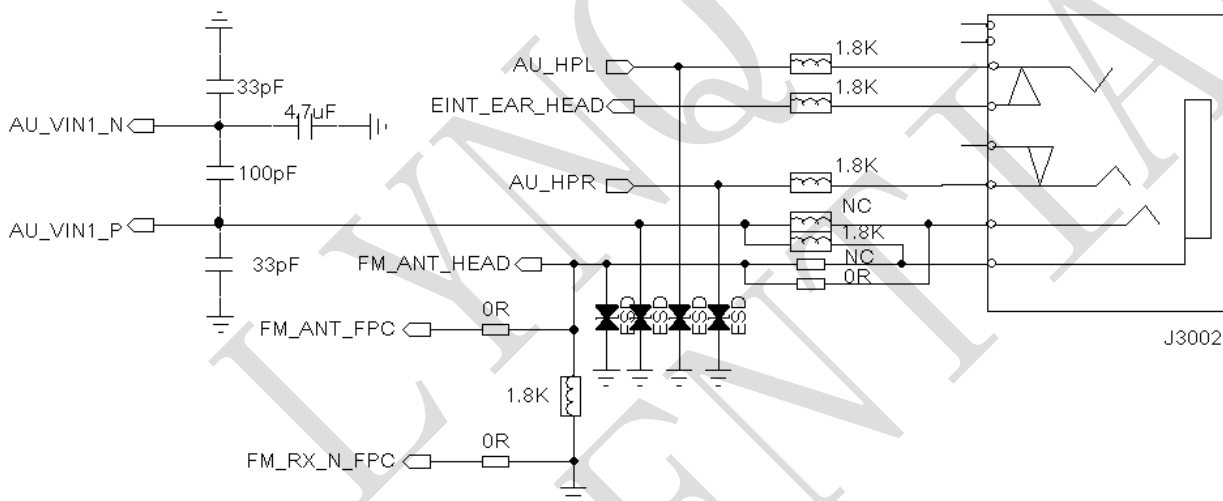


Figure 3-8 Headphone reference circuit

Notes: 1.8K Bead can't be changed to 1.8K resistor.
Bead can help to strong the FM ANT performance.

3.2.2 Audio output

Audio output includes receiver and headset. Speaker circuit uses headset signal as the audio input, and add an external audio PA to come true.

(1) The receiver signals take the differential layout and connect directly to the device.

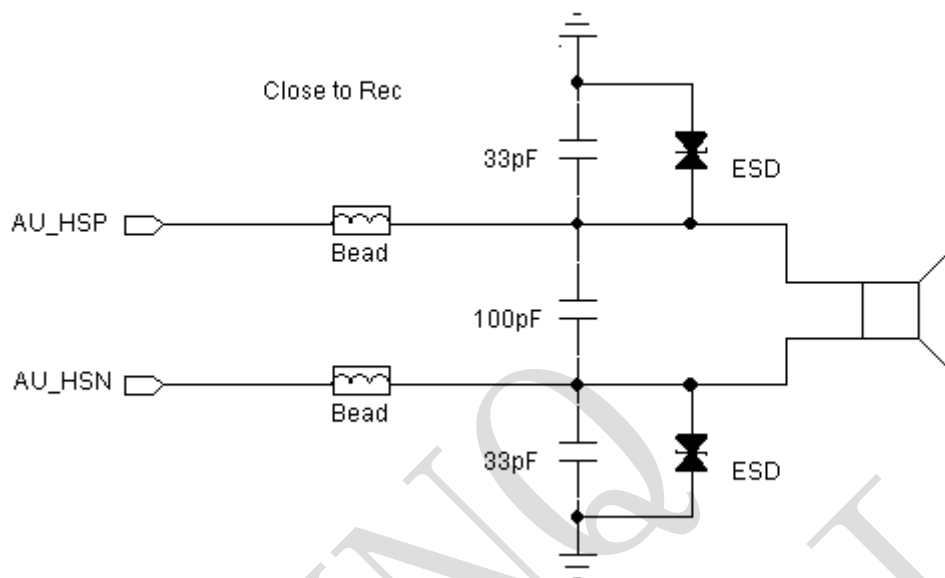


Figure 3-9 Receiver circuit

(2) Speaker circuits use the sixth generation of K class music amplifier AW8736 single-ended input mode, with a gain of 16 and a power of 0.8W, 1W or 1.2W. A speaker over 0.7W is recommended.

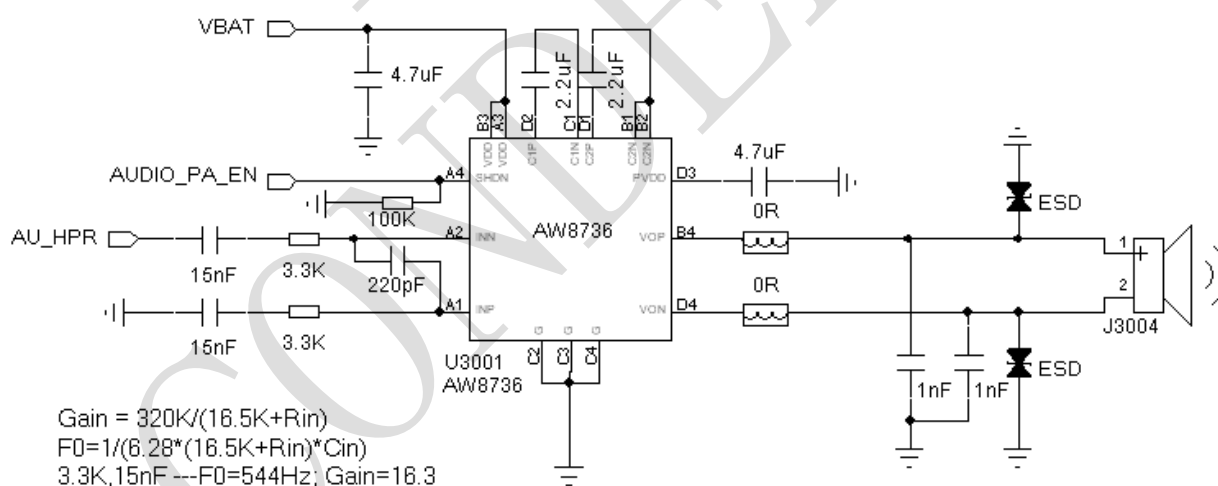


Figure 3-10 Speaker amplify circuit

(3) Headphone reference circuit refers as figure 3-8.

3.3 Interface Section

The SOM has many peripheral interfaces like Antenna, TP, MIPI LCM, MIPI camera, USB, UART, dual SIM cards, TF cards, SPI, Motor and keys.

3.3.1 Antenna Interface

(1) Main antenna

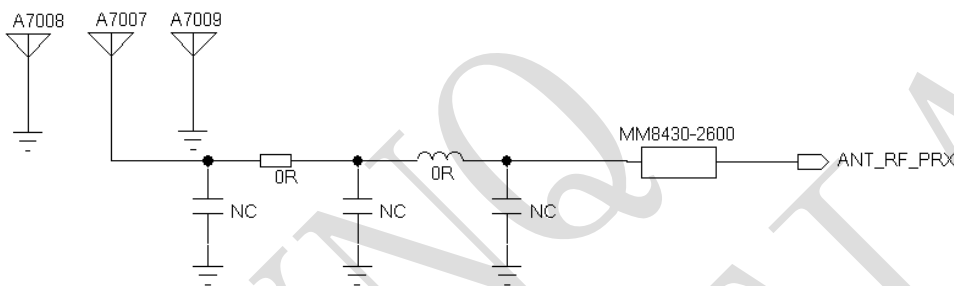


Figure 3-11 Main antenna

(2) MIMO antenna

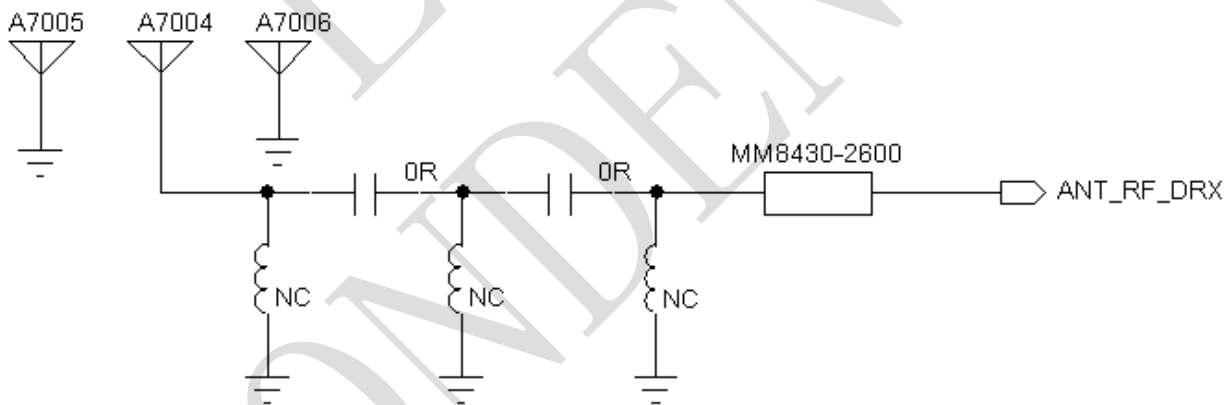


Figure 3-12 MIMO antenna

(3) WIFI/BT ANT

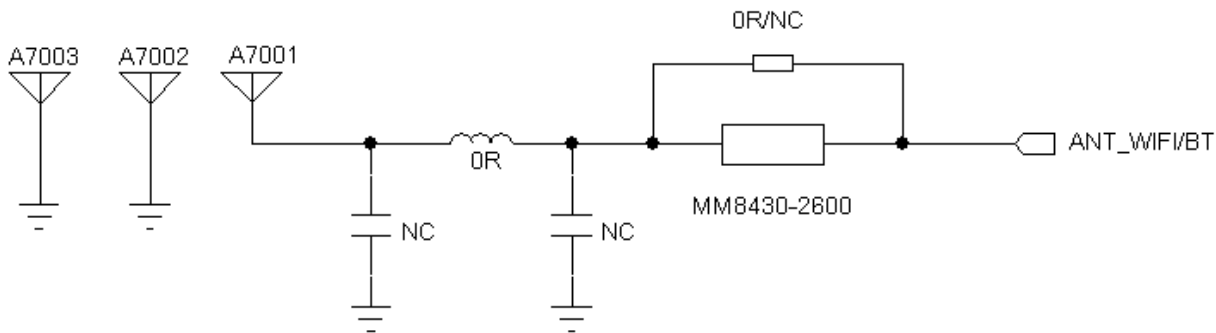


Figure 3-13 WIFI/BT ANT

(4) GNSS ANT

ANT_GPS PI-type match network connect to a coaxial connector or antenna pads, with the traces of 50 ohm impedance.

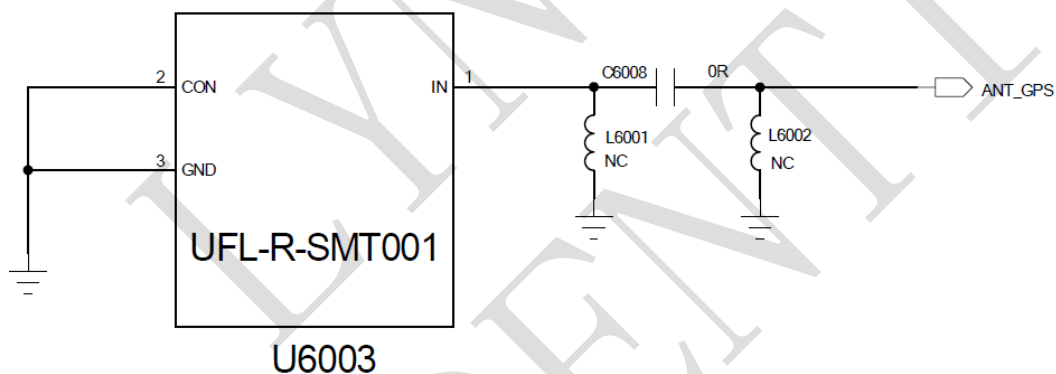


Figure 3-14 GNSS ANT

(5) FM_ANT_FPC is built-in FM antenna PAD.

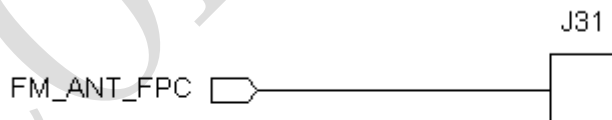


Figure 3-15 FM internal ANT

3.3.2 Display and CTP Interface

The SOM only support MIPI_DSI interface, which be up to FHD (1920*1080) resolution.

(1) MIPI interface and backlight driver

DISP_PWM0 is the duty cycle signal to adjust the brightness of the screen. The module output a high level greater than 1.4V can enable backlight.

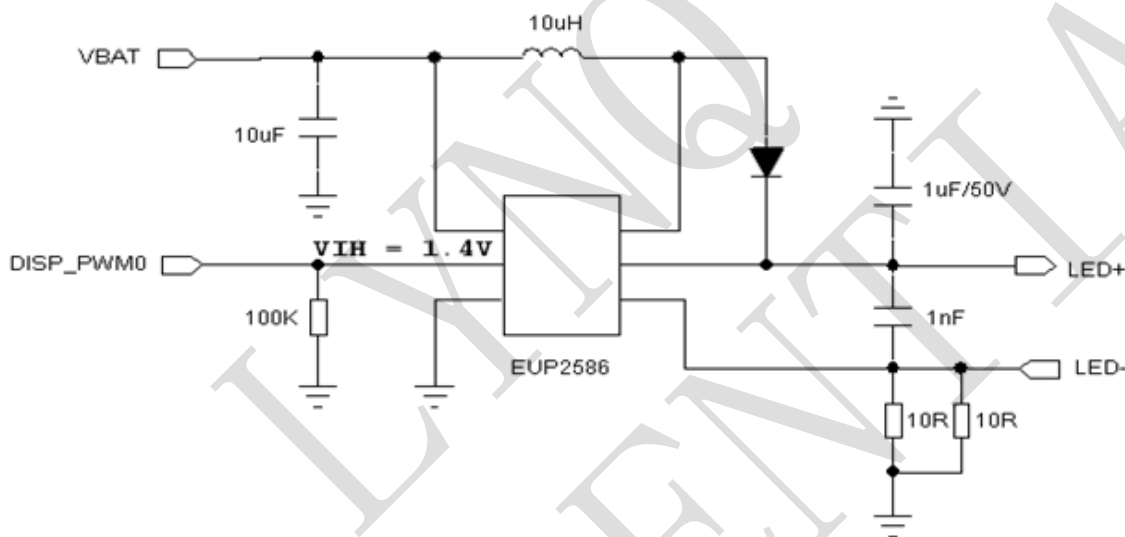


Figure 3-16 MIPI backlight driver circuit

MIPI screen is connected to the connector. The capacitor should be placed close to the power. Avoiding the current leakage, VIO18 and VIO28 are suggested to use external controllable LDO.

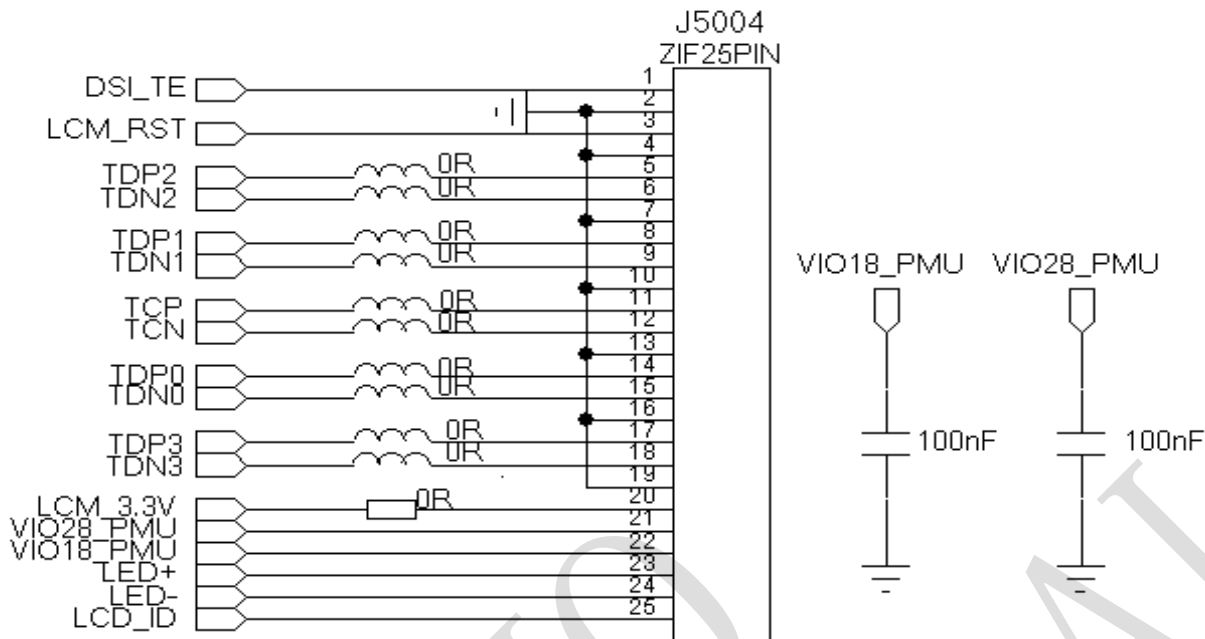


Figure 3-17 MIPI connector

Notes: Module only supports MIPI LCM. It should add MIPI to LVDS or MIPI-RGB IC for the LVDS and RGB interfaces;
 Some LVDS pins may be 3.3V so level shift would be needed in this condition.
 Based on your system level design, please add common-mode filter for better performance.

(2) CTP interface

Each TP signal is suggested to connect a test point for the measurement.

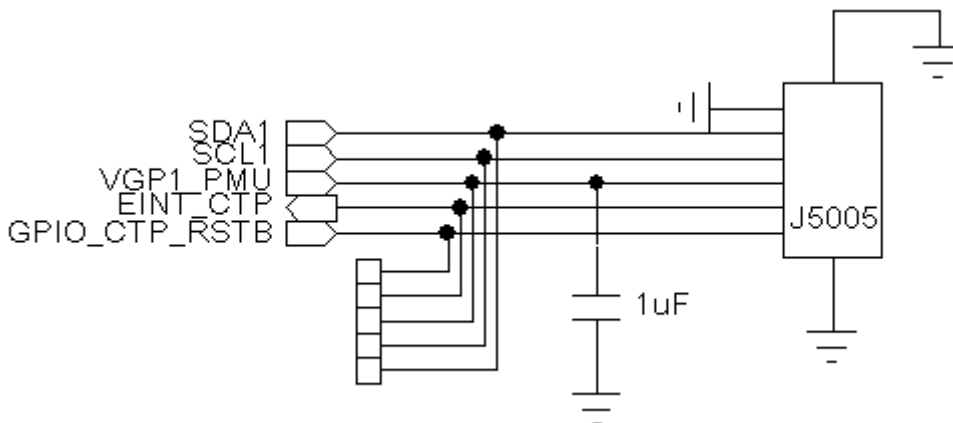


Figure 3-18 TP connector

3.3.3 Camera Interface

Camera supports MIPI interfaces and 8-bit parallel interfaces. It can support two cameras with 13M max. Please refers to the AVL of MTK to prepare your peripheral module.

(1) Main camera

It supports 4-Lane camera.

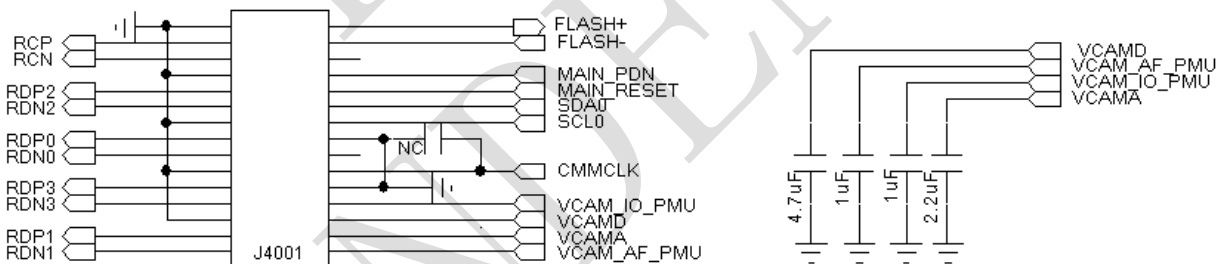


Figure 3-19 Back Camera circuit

(2) Sub camera

Front camera can support 4-Lane module. It shows 2-Lane below.

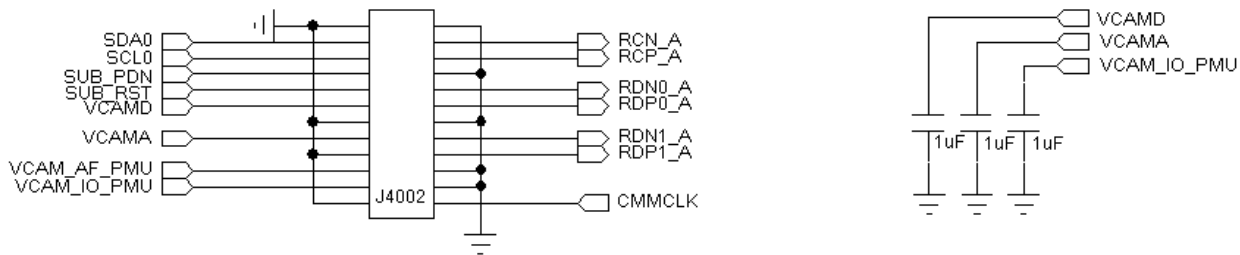


Figure 3-20 Front Camera circuit

Camera also support 8-bit parallel interfaces, and can be extended other functions. Show as follows.

Table 3-1 Camera parallel interfaces

Pin NO.	Pin Name	Function Description
117	RDN3_A	I0*CMDAT3
118	RDP3_A	I0*CMDAT2
119	RDN2_A	I0*CMDAT5
120	RDP2_A	I0*CMDAT4
121	RDN1_A	I0*CMDAT9
122	RDP1_A	I0*CMDAT8
123	RDN0_A	I0*CMHSYNC
124	RDP0_A	I0*CMVSYNC
125	RCN_A	I0*CMDAT7
126	RCP_A	I0*CMDAT6

(3) Camera power

VCAMA 2.8、VCAMD_PMU、VCAM_AF uses external LDO supply. VCAM_IO use internal power supply.

Table 3-2: Camera Power

PIN name	Default voltage (V)	Vout (V)	I _{max} (mA)	Default on(Y/N)
VCAMA	2.8	2.8	200	N
VCAM_AF	2.8	2.8	200	N
VCAM_IO	1.8	1.2/1.3/1.5/1.8	200	N
VCAMD	1.5	1.5	500	N

Note: The rear and front camera will have dedicated VCAMD and VCAMA when using PIP function.

The rear and front camera clock signal needs to be independent, can't be shared.

3.3.4 SIM interface

SOM supports 1.8V/3.0V SIM card, which is dual card and dual standby, and CT supports SVLTE.

In bad condition, SIM signals need to increase the ESD protection Components close to SIM cards.

When NFC used with SIM-coded, VSIM1_NFC and SIM1_NFC_SWP2 are compatible with this usage.

SIM1_SCLK signal should be protected. SIM2 is the same as SIM1.

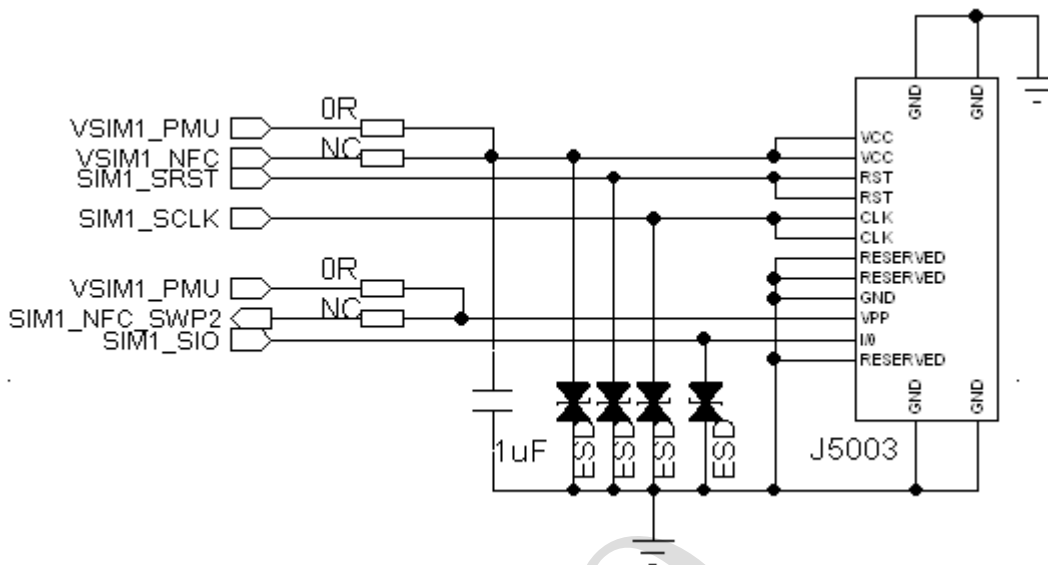


Figure 3-21 SIM card circuit

Notes: The capacity value of ESD components should be under 22pF. However, as NFC function, the value of ESD components alone NFC_SWP should be under 0.5pF.
 If need SIM hot plug, please use the exclusive pin81.
 SIM_CLK should be protected around by GND.

3.3.5 TF card interface

The SOM support 4-bit SD interfaces and SDIO2.0. Each TF signal should be protected by ESD components close to the connector. MSDC1_CLK signal should be protected by GND.

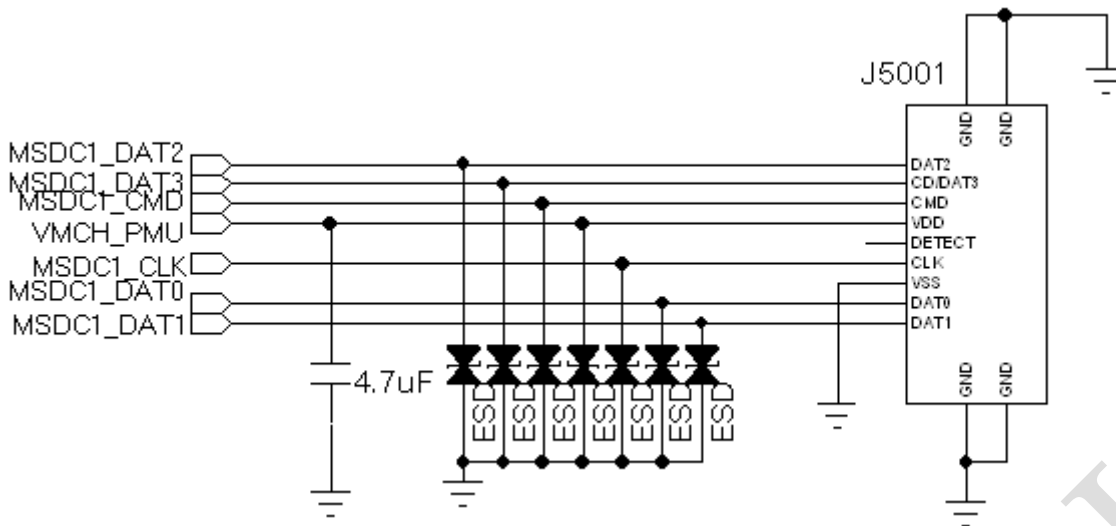


Figure 3-22 TF card circuit

Notes: The capacity value of ESD should be under 10pF. However, as NFC function, the value of ESD should be under 0.5pF.

3.3.6 USB Interface

The SOM can download and transfer the data through USB interface. The circuit is as follow.

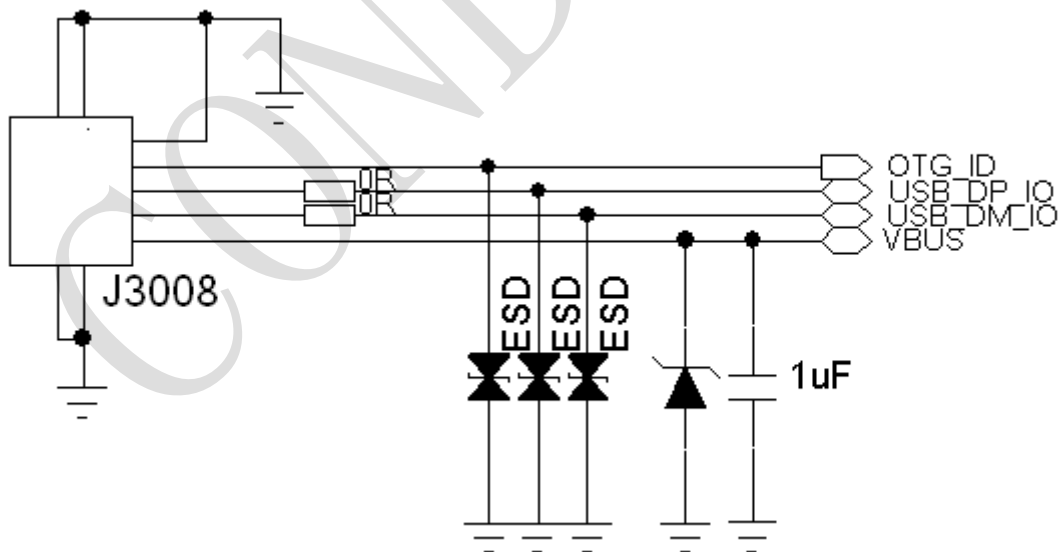


Figure 3-23 USB circuit

Notes: Select suitable voltage of ESD components along VBUS. Capacitor value of DP/DM ESD should be under 3pF.

USB routes should be differential and controlled with 90ohm resistor. It also should be protected around by GND and not be crossed with other routes.

Under the condition of supporting the USB OTG, a DCDC 5V Voltage output is demanded. The Demo uses the BQ24196 to supply the 5V.

3.3.7 UART Interface

Module provides 4 UART serial ports. Serial port 0 is for the system debugging. Because the module's serial port is 1.8V level, it should pay attention to match the IO level.

Notes: The voltage of Uart is 1.8V so a level shift is needed for the UART using.

Similarly another level conversion connects to the DB9 connector through the 232 level shift IC.

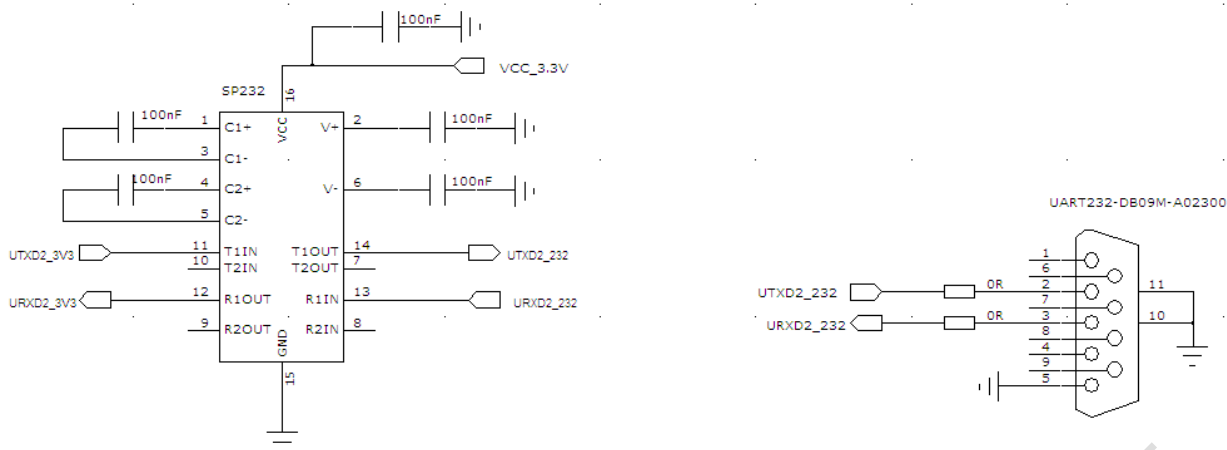


Figure 3-24 UART communication circuit

3.3.8 IIC interface

The Module can support 4 groups of IIC interfaces which are pulled up internally except IIC3. IIC0 is pulled by VCAM_IO, and others are pulled by VIO18.

Different IIC is suggested to use different function, seeing as follow table. Please note the IC addresses alone each IIC can't be the same.

If the customer want to use PIP function and has the same AF IC, please use different IIC.

Table 3-3 IIC Function selection

IIC0	Rear Camera w AF Front Camera w/o AF AV IN	Open drain type
IIC1	CTP LCM gate driver	Open drain type
IIC2	Mems sensors NFC Front Camera w AF	Open drain type
IIC3	Charger	Open drain type

Notes: IIC3 need external pull-up 4.7K resistor by VIO18 or VIO28. When IIC3 pulled by VIO28, Charge need change to IIC2.

3.3.9 SPI interface

The module supports one SPI interface and is master device in default.

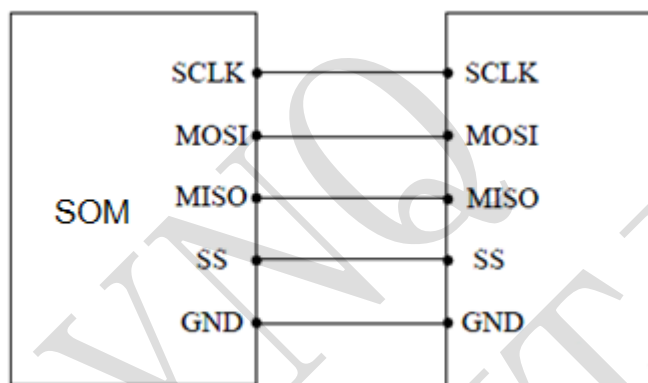


Figure 3-25 SPI connecting

Notes: SPI and IIC interfaces are 1.8V. If level required, please use level shift.

3.3.10 Motor interface

The motor circuit is pretty simply only with a voltage supply.

If the motor is close to ANT, please add 33pF capacity avoiding the motor's effect to the antenna.

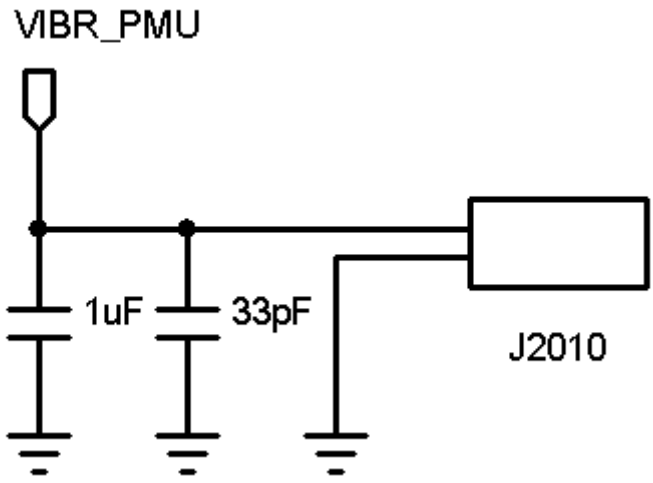


Figure 3-26 Motor circuit

3.3.11 Key interface

The module supports 7*8 keys.

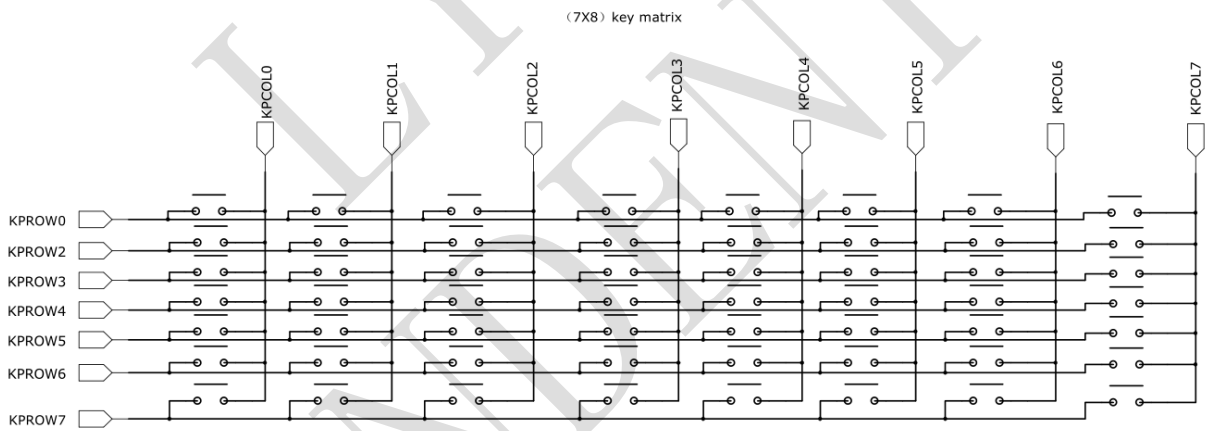


Figure 3-27 Keys

KCOL0~2 and KROW0~2 can also be extended dual keys. The figure is as follow, and the resistor is 20KR.

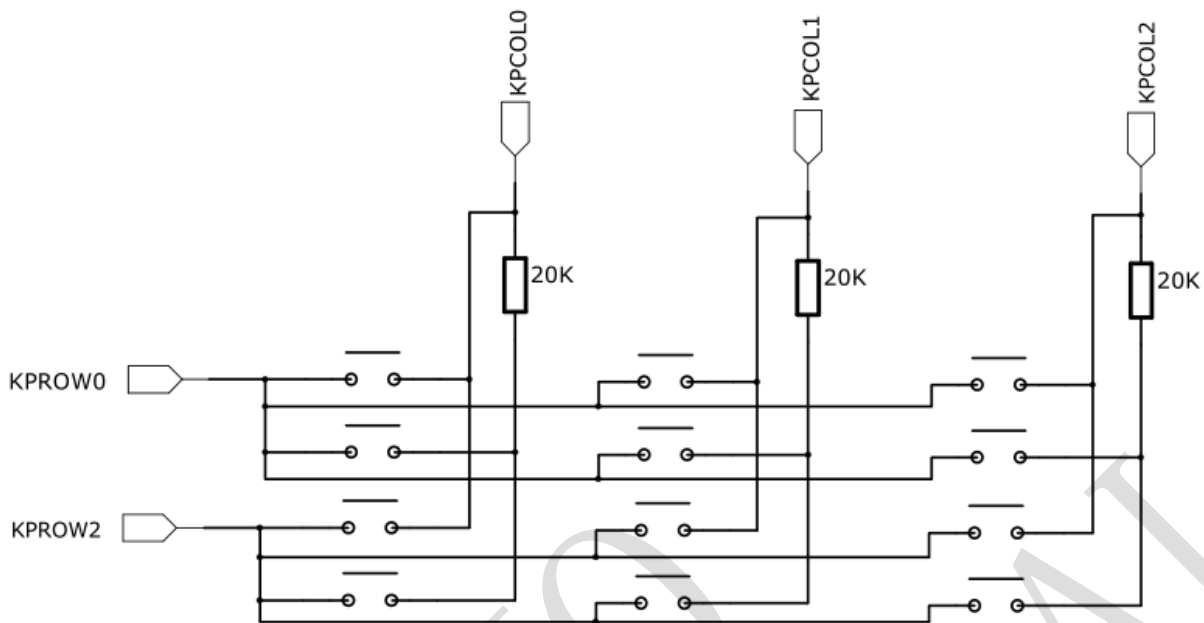


Figure 3-28 Key Extent

Notes: Suggest our customers to reserve test point of KCOL0 or use KCOL0 as an external key. When our customers have downloaded other software, KCOL0 connected to GND can help to download new software. However, it is scare to meet that.

3.3.12 ADC interface

The module supports two ADC ways. One detects the battery Temperature through pin68 BAT_ON, and another detects the photo resistance and LCM ID through Pin60 AuxADC2.

The Max voltage of ADC is 1.45V with 12-bit accuracy.

Table 3-4 ADC value

Parameter	Min.	Typ.	Max.	Symbol
-----------	------	------	------	--------

Input swing	0.05		1.45	V
-------------	------	--	------	---

Notes: The Max voltage of ADC is 1.45V with 12-bit.

LYNQ
CONFIDENTIAL

4. Electrical Characteristics

4.1 Electrical Characteristic

Table 4-1 Electrical Characteristic

Power	Min.	Nom.	Max	Unit
VBAT	3.5	4.0	4.35	V
Peak current	-0.3	-	2.5	A

Notes: The over-low voltage can't power on the module; Over-high voltage may be danger to damage the module.

Using the DCDC supply, please ensure the capacity of DCDC over 2.5A. We don't suggest the LDO as the power supplier.

4.2 Temperature

Table 4-2 Temperature Characteristic

State	Min.	Nom.	Max	Unit
Working	-30	25	75	°C
Storage	-40	25	85	°C

Notes: When the temperature is over the range, the RF performance may be dropped. It also may cause power down or restart problem.

4.3 Maximum parameter

Table 4-3 Absolute maximum ratings for power supply

Symbol or pin name	Description	Min.	Max.	Unit
DVDD18_IOLB	Digital power input for IO	1.62	1.98	V
DVDD18_IORB	Digital power input for IO	1.62	1.98	V
DVDD18_IOLT	Digital power input for IO	1.62	1.98	V
DVDD18_MC1	Digital power input for MSDC1	1.62	1.98	V
DVDD28_MC1	Digital power input for MSDC1	1.7	3.6	V
DVDD18_MIPITX	Digital power for MIPI DSI	1.7	1.9	V
DVDD18_MIPIRX0	Digital power for MIPI CSI	1.7	1.9	V
DVDD18_MIPIRX1	Digital power for MIPI CSI	1.7	1.9	V

Notes: Stressing the device beyond the absolute maximum ratings may cause permanent damage.

4.4 Recommended Operating Conditions

Table 4-4 Recommended operating conditions for power supply

Symbol or pin name	Description	Min.	Typ.	Max.	Unit
DVDD18_IOLB	Digital power input for IO	1.62	1.8	1.98	V
DVDD18_IORB	Digital power input for IO	1.62	1.8	1.98	V
DVDD18_IOLT	Digital power input for IO	1.62	1.8	1.98	V
DVDD18_MC1	Digital power input for MSDC1	1.62	1.8	1.98	V

DVDD28_MC1	Digital power input for MSDC1	1.7	1.8	1.95	V
		2.7	3.3	3.6	
DVDD18_MIPITX	Digital power for MIPI DSI	1.7	1.8	1.9	V
DVDD18_MIPIRX0	Digital power for MIPI CSI	1.7	1.8	1.9	V
DVDD18_MIPIRX1	Digital power for MIPI CSI	1.7	1.8	1.9	V

Notes: All the GPIOs of SOM are 1.8V.

4.5 Power-on Sequence

The power-on/off sequence is shown in the following figure.

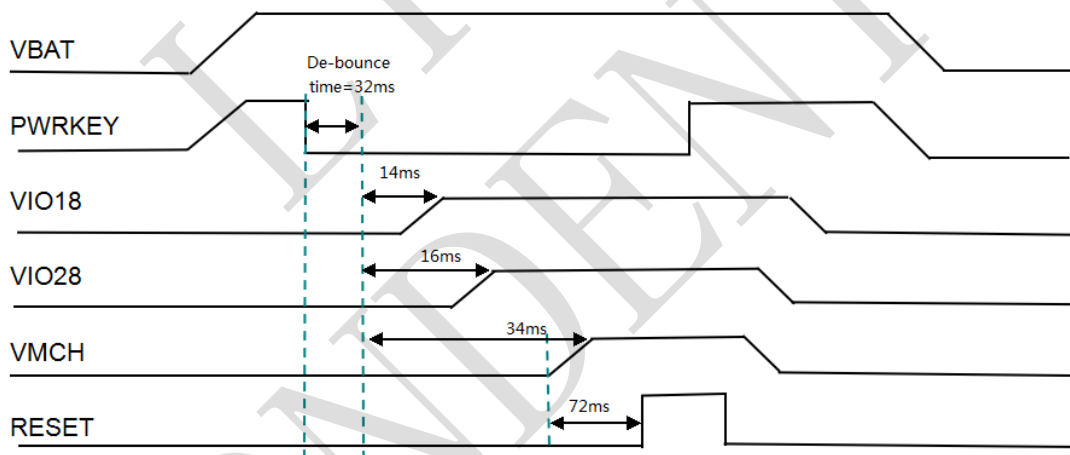


Figure 4-1 The power-on/off sequence by pressing PWRKEY

4.6 Digital IO characteristic

Table 4-5 Digital IO Voltage

Parameter	Description	Min.	Typical	Max.	Unit
-----------	-------------	------	---------	------	------

VIH	High level input voltage	1.62	1.8	1.98	V
VIL	Low level input voltage	0	-	0.7	V
VOH	High level output voltage	1.62	1.8	1.98	V
VOL	Low level output voltage	0	-	0.3	V

Notes: suit to all GPIO, IIC0~IIC2, UART, SPI interfaces.

4.7 Power consumption

Table 4-6 Power Consumption

Parameter	Conditions	Min.	Average	Max.	Unit
Standby current	Power off mode	-	0.195		mA
	Flight mode Suspend state	-	3		mA
	4G(CUCC) only	-	5.8		mA
	4G(CUCC)+2G	-	7.1		mA
	Flight mode on WIFI	-	4.1		mA
	Flight mode on BT	-	3.8		mA
	Flight mode on GPS	-	3.1		mA
Working current	GSM900,MAX Power	-	284		mA
	DCS1800, MAX Power	-	189		mA

	TD@CH10087,MAX Power	-	158		mA
	WCDMA@CH10700,MAX Power	-	691		mA
	FDD_LTE@CH18300,MAX Power	-	755		mA
	TDD_LTE@CH40620,MAX Power	-	362		mA
Peak current	Max power mode burst current		-	2.5	A

4.8 ESD protection

The module contains high sensitive electronic circuits and is an Electrostatic Sensitive Device. More attentions should be paid to the procedure of handling and packaging. The ESD test results are shown in the following table.

ESD performance (Temperature:25°C,humidity:45%) .

Table 4-7 ESD Performance

PIN	Contact discharge	Air discharge
VBAT	±4KV	±8KV
GND	±4KV	±8KV
RF_ANT	±4KV	±8KV

The methods to strengthen the ESD performance are as follows:

1. The metal of LCM should be connected well to GND; The FPC of LCM should be covered by shaded films which must be connected well to GND.
2. Reserve ESD on the CTP circuits.
3. If a converted board is added, it should have enough GND pins and be equally distributed. And the Layout of GND should be enough wide.
4. Floating small board (like key or led board) should be connected well to GND.

5. Keys should be increased ESD components. The routes of power key and reset key should be far away from the sides of the board.
6. The audio circuits should be added ESD components close to audio peripherals. If using TVS components, TVS should be bi-directions.
7. USB, UART and other plug-in cable should be increased ESD components. Other control signals pulled out from the machine should also be added the ESD components.
8. SIM and TF card should be added ESD protect.
9. External Antenna should be added ESD protect.

Notes: For ESD protect, please add ESD methods according to upper ways.

High speed circuits like USB, TF and SIM card should be added ESD with low capacity value. Please note the voltage of ESD used in power like VBUS.

ESD components have Varistor and TVS. For better performance, please use TVS.

5. RF Features

5.1 RF Features Introduction

The main characteristics of the RF products are as follows:

- a) Support GSM/ GPRS /EDGE Band 2/3/5/8;
- b) Support HSUPA/HSDPA/WCDMA Band 1/2/5/8;
- c) Support HSUPA/HSDPA/TD-SCDMA Band 34/39;
- d) Support FDD-LTE Band 1/3/7;
- e) Support TDD-LTE Band 38/39/40/41;
- f) Support CDMA/EVDO BC0.

The operating frequency range of the product is shown in table 5-1.

Table 5-1 Working band

Working band	Uplink	Downlink
UMTS850	824 MHz — 849MHz	869 MHz — 894 MHz
UMTS900	880 MHz — 915 MHz	925 MHz — 960 MHz
UMTS1900	1850 MHz — 1910 MHz	1930 MHz — 1990 MHz
UMTS2100	1920 MHz — 1980 MHz	2110 MHz — 2170 MHz
GSM850	824 MHz — 849 MHz	869 MHz — 894 MHz
GSM900	890 MHz — 915 MHz	935 MHz — 960 MHz
GSM1800	1710 MHz — 1785 MHz	1805 MHz — 1880 MHz
GSM1900	1850 MHz — 1910 MHz	1930 MHz — 1990 MHz
TD-SCDMA Band34	2010 MHz — 2025 MHz	2010 MHz — 2025 MHz
TD-SCDMA Band39	1880 MHz — 1920 MHz	1880 MHz — 1920 MHz

FDD Band1	1920 MHz — 1980 MHz	2110 MHz — 2170 MHz
FDD Band3	1710 MHz — 1785 MHz	1805 MHz — 1880 MHz
FDD Band7	2500 MHz — 2570 MHz	2620 MHz — 2690 MHz
TDD Band38	2570 MHz — 2620 MHz	2570 MHz — 2620 MHz
TDD Band39	1880 MHz — 1920 MHz	1880 MHz — 1920 MHz
TDD Band40	2300 MHz — 2400 MHz	2300 MHz — 2400 MHz
TDD Band41	2555 MHz — 2655 MHz	2555 MHz — 2655 MHz

5.1.1 WLAN

The main WLAN features of the product are as follows:

- a) Support 802.11a/b/g/n, 2.4G/5GHz dual frequency WIFI;
- b) Support WIFI, Bluetooth single antenna design;
- c) Support 2.4GHz max15dBm and 5GHz max12dBm transmit power;
- d) Support power control by internal detection;
- e) Support self-calibration.

5.1.2 Bluetooth

- a) Support Bluetooth V2.1+EDR;
- b) Support Bluetooth V3.0;
- c) Support Bluetooth V4.0+LE;
- d) Support CLASS 1 Bluetooth transmission power rank.

5.1.3 FM

- a) Support FM 65-108MHz Band, 50KHz stepping;

- b) Support RDS/RBDS;
- c) Support FM 2-wire bus;
- d) Support fast search.

5.1.4 GNSS

- a) Support GPS、GPS/Glonass and GPS/BEIDOU;
- b) Support AGPS;
- c) Support active / passive antenna.

5.2 RF Circuit Design

The connecting part of the radio frequency antenna of the product supports the PAD welding disc form. as shown in Figure 5-1.

The antenna interface between the core plate antenna and the customer main board is welded by the welding plate. Then it is connected through a microstrip line or a strip line. Which is designed by the characteristic impedance of 50 ohm, the length of the line is less than 10mm, and the L - type matching circuit is reserved.

This product antenna peripheral circuit design, the proposed RF circuit Layout program: RF line trances top layer, a reference to the second layer. Users need to pay attention to the design of the PCB line: to ensure the RF has full reference GND layer.

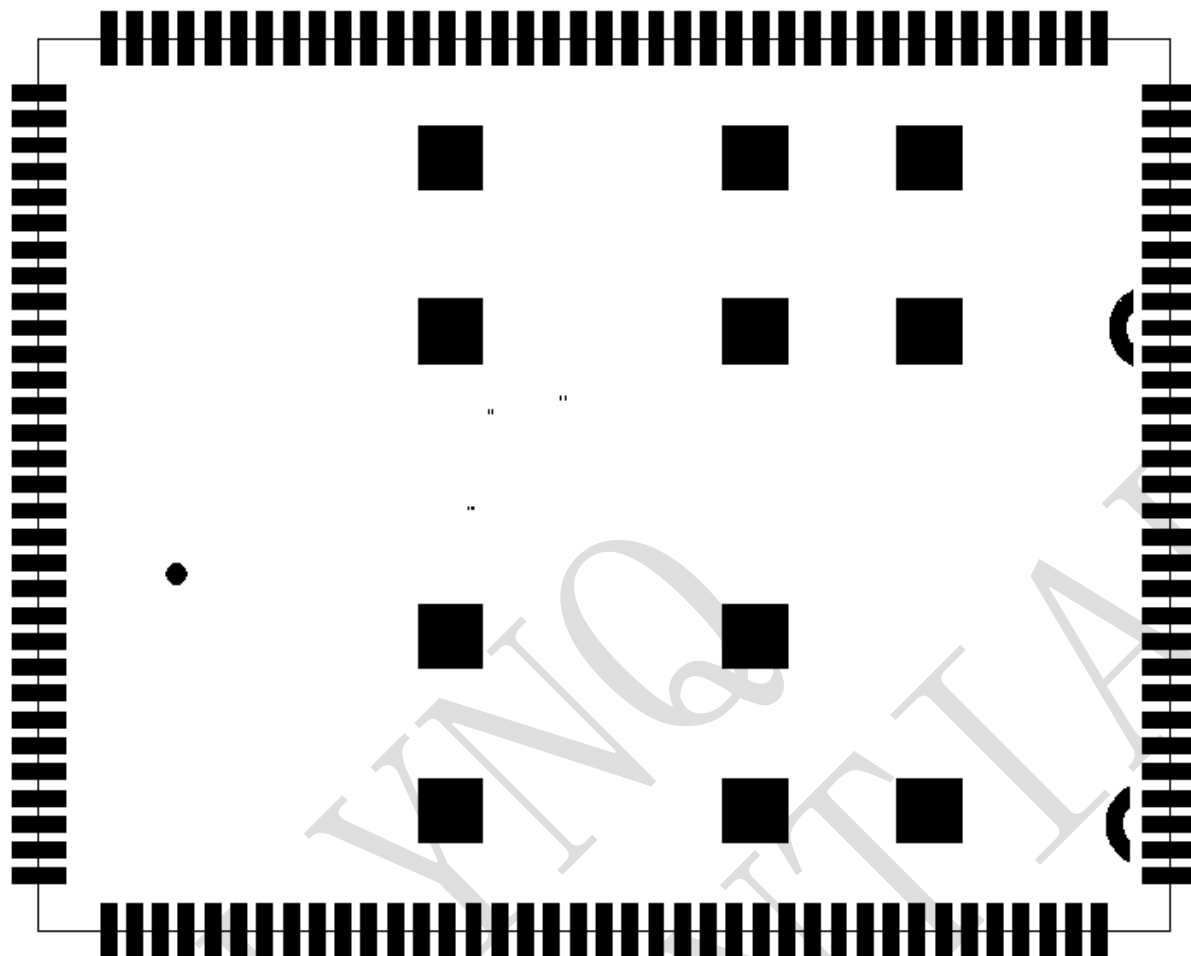


Figure 5-1 Antenna connector interface

If the main antenna path is longer (more than 10mm), it is recommended to use the RF connector (Figure 5-2), with the cable (Figure 5-3). The corresponding RF interface cable is suggested to use W.FL-LP-04N of HRS company. By this way, the antenna RF connector can be directly clamped on the RF test seat, which can realize long distance switching between RF antenna port and the interface of module.

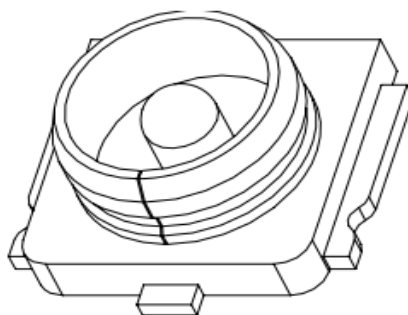


Figure 5-2 RF connector



Figure 5-3 RF cable

5.3 Initial attention to antenna design

a) Pre project evaluation

First, the choice of antenna position should ensure the antenna and the base station in the horizontal direction so produced maximum efficiency; second, Away from the switch power supply, data line, chip to place. At the same time, it should be avoided that the hand can be placed in the position of the antenna, which prevents the human body to produce attenuation; moreover, it must be considered to reduce the radiation and the structure of the realization. Therefore, in the design of the initial need for structure, ID, circuit, antenna engineers together to evaluate the layout.

b) Antenna placement

Ensure the isolation between Main_ANT and WLAN_ANT, and ensure that the isolation. It is better to put an antenna each corner.

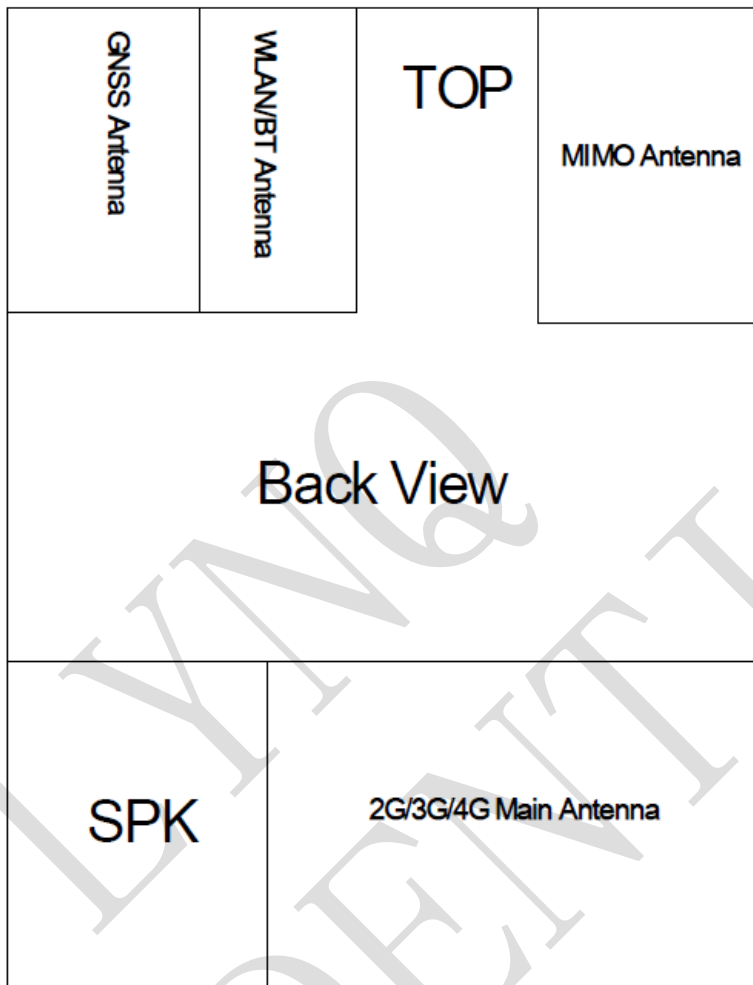


Figure 5-4 Antenna placement

c) Antenna occupancy space recommendations

WLAN_ANT area > 35mm (length) * 8mm (width) * 3mm (thick); the main antenna Main_ANT area > 50mm (length) * 10mm (width) * 5mm (thick). The antenna projection area need clearance. There is no conductive material under the antenna projection area.

d) SOM Layout

The experimental results show that the module is placed in the disturbed area, resulting in poor

performance. Design is best when the module and the main board PCB separation, rather than on the main board. If you cannot make the separation, the module should be as far as possible from the chip and memory, power interface, data cable interface, camera FPC, screen FPC, connector FPC, and other possible EMI modules and devices. If close to the interference, It needs to set aside EMI devices in the interface, and FPC needs double brush shield connected to the ground.

e) Antenna RF connector

Antenna RF cable traces should be as short as possible. 10mm can take the line, more than 10mm need to refer to the use of 5-2 connector. Taking the transmission loss into account, we propose the use of a thick point of RF line. At the same time, it should be far away from the chip , memory, power supply interface, data interface and so on ,which may produce EMI module and device. Connect the antenna with the 4G module of the RF connecting line is short and straight. Can't traces at an acute angle, cannot be squeezed, wear. Traces of RF close to the ground of main board as far as possible.

f) Antenna matching circuit

If the RF antenna port of module and the antenna interface need switch, The microstrip or stripline between the test seat and the antenna interface must designed impedance 50 ohm and reserved double L type matching circuit.

g) Selection of coaxial cable and RF connector

Antenna RF connection line usually use GBE in Taiwan (TW) and Shenyu, you can also consider Japan Somitomo, Shin DIN. 4G antenna RF cable is generally used 1.37mm wire diameter. Antenna RF connectors generally used in Japan IPX, but also the use of HRS, but the price is a little high.

6. Storage and Production

6.1 Storage

The rank of moisture proof of the SOM is level 3. There is an obvious sign on the table of the internal and the external packaging.

In the vacuum sealed bag, the SOM can be stored for 120 days when the temperature is 18~28°C and the humidity is 40~65%.

6.2 Production

The SOM is a humidity sensitive device. If the device needs reflow soldering, disassembly and maintenance, we must strictly comply with the requirements of humidity sensitive device. If module is damp, a reflow soldering or using a hot-air gun maintenance will lead to internal damage, because the water vapor has the rapid expansion of the burst, causing physical injury to the device, like PCB foaming and BGA component fail. So customers should refer to the following recommendations.

6.2.1 Module confirmation and moisture

The SOM in the production and packaging process should be strictly accordance with the humidity sensitive device operation. The factory packaging is vacuum bag, desiccant, and humidity indicator card. Please pay attention to the moisture control before SMT and the confirmation of the following aspects.

Product packaging confirmation

In order to ensure quality, smart module uses vacuum packaging and shipment, to avoid the question of SMT and function for the moisture in the air. Therefore, the requirements to confirm for the packaging of products before the SMT are necessary, ensuring the packaging not damaged, vacuum

packing not leaks. If there is any breakage and leakage, the Module should be baked, to avoid PCB foaming, BGA chip and RF PA chip fail.

Production cycle confirmation

The customer needs to confirm the production cycle of the product when receiving the product. If it exceed the storage period or the product has been affected with damp, the product must be baked. If the storage time not extended, and after opening the packaging, humidity indicator card is at 10% without discoloration, it indicate good packaging and can be normally used.

Humidity indicator card confirmation

If the module has according to the moisture level 3 processing, and internal packaging have been placed humidity indicator cards, customers should confirm the humidity indicator card before SMT. If the humidity indicator card has changed more than 10%, it need to carry on the material baking.

Baking condition confirmation

The moisture proof level of the smart module is level 3. And the baking conditions are as follows.

Table 6-1 Baking conditions

Baking conditions	90°/ 5%RH	60°/ 5%RH (Recommended)	40°/ 5%RH
Baking time	48 hours	72 hours	30days
Description	not use the original tray	not use the original tray	Can use the original tray

Customers can also choose baking conditions according to their own conditions. But please refer to Level 3 and device thickness 1.4 ~ 2.0mm standard.

Note: The original anti-ESD tray temperature does not exceed 50 degree. Otherwise the tray will be deformed.

The anti-ESD tray of the original packaging is only used for packaging, and can't be used as a SMT tray.

Factory life confirmation

Module SMT with good humidity control should be completed in 48 hours after opening the package. The unused Module should be vacuum packaging, and placed in a drying box. If exposure to air for more than 48 hours, the module need to be baked. Due to the larger size of the module, damp needs to bake for a long time, and the price is high, so please try to run out after opening the package.

Customer product maintenance

If maintenance module after SMT, it is easy for damp module to damage when removing, so the module disassembly and other related maintenance operations should complete within 48 hours after SMT, or need to bake and then maintenance the module.

Because the module return from the field work can't ensure the dry state, it must be baked in accordance with the conditions of baking, then for disassembly and maintenance. If it has been exposed to the humid environment for a long time, please properly extend the baking time, such as 125 degrees /36 hours.

6.2.2 SMT reflow attentions

The module has the BGA chips, chip resistances and capacitances internally, which will melt at high temperature. If module melt completely encountered a large shock, such as excessive vibration of reflow conveyor belt or hit the board, internal components will easily shift or be false welding. So, using intelligent modules over the furnace need to pay attention to:

- Modules can't be vibrated larger, namely customer requirements as far as possible in orbit (chain) furnace, furnace, avoid on the barbed wire furnace, in order to ensure smooth furnace.
- The highest temperature can't be too high. In the condition that meets the welding quality of customer motherboard and module, the lower furnace temperature and the shorter maximum temperature time, the better.

Some customer's temperature curve in the line is not suitable, high temperature is too high, and customer motherboard melt good, but non-performing rate is on the high side. Through the analysis of the causes, it found that melt again of BGA components lead device offset and short circuit. After adjusting the temperature curve, it can ensure that the customer's motherboard the welding quality, and also improve the pass through rate. Non-performing rate is controlled below the 2/10000.

6.2.3 SMT stencil design and the problem of less tin soldering

Part of customers found false welding or circuit short when reflowing. The main reason is module tin less, PCB distortion or tins too large. Suggestions are as follows:

- Suggest use ladder stencil 0.10-0.18mm, which means the region of module is proposed to 0.18mm stencil thickness. Please adjust validation according to the measured thickness of solder paste, the actual company conditions and experience value. The products need to strictly test.
- Stencil: Reference module package, and the user can adjust according to their company experience. Outside of the module, the stencil extends to 0.3mm outside. The GND pads use the net stencil.

In the production process, if you cannot judge the opening or process conditions, you can also contact our sales or after-sales service. We will give specific recommendations according to the actual situation.

6.2.4 SMT attentions

If customer motherboard is thin and slender with a furnace deformation, warping risks, you will be suggested to create "a furnace vehicle" to ensure the welding quality. Other production proposals are as follows:

- The solder pastes use brands like Alfa;
- The module must use the SMT machine mount (important), and do not recommend manually placed or manual welding.
- Please strictly control the pressure and speed in SMT (very important);
- We must use the reflow oven more than 8 temperature zones, and strictly control the furnace temperature curve.

Recommended temperature:

B. constant temperature zone: temperature 160-190°C, time: 60s-100s.

E. recirculation zone: PEAK temperature 235-245°C, time over 220°C: 30s-60s.

Note: customer's board deformation must be controlled within 0.15mm. By reducing the number of imposition or increasing patch clamp to reduce the deformation.

SOM thickness of the stencil is recommended to be thickened to 0.18mm, and the rest position can be maintained by 0.1mm.